

so engine idles smoothly and will accelerate cleanly without hesitation. If necessary, readjust idle speed screw (11) to obtain 600-650 rpm idle speed.

Main fuel metering is controlled by main jet (2). Standard main jet for normal operation is #100 on DT5 models, #115 on DT6 short shaft models, #120 on DT6 long shaft models, #50 on DT8 short shaft models and #100 on DT8 long shaft models. Standard pilot jet size

is #20 on DT5 and DT6 models and #50 on DT8 models.

To check float level, remove float bowl (7) and invert carburetor body (1). Base of float (4—Fig. S24-2) should be a distance (D) of 13-15 mm (0.51-0.59 in.) away from top of carburetor body flange on DT5 and DT6 models and a distance (D) of 22-24 mm (0.87-0.94 in.) on DT8 models. Adjust float level by bending float tang.

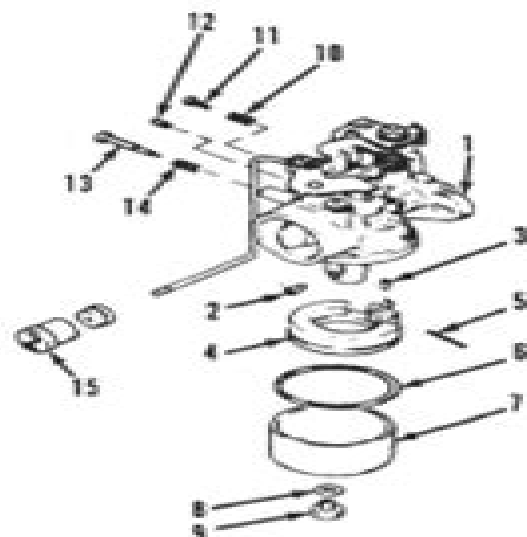


Fig. S24-1—Exploded view of Mikuni BY-18-13 carburetor used on DT5 models. Carburetors used on DT6 and DT8 models are similar.

1. Body	10. Pilot jet
2. Main jet	11. Idle speed screw
3. Float valve	12. Pilot jet
4. Float	13. Pilot jet
5. Float bowl	14. Pilot jet
6. Float bowl gasket	15. Pilot jet

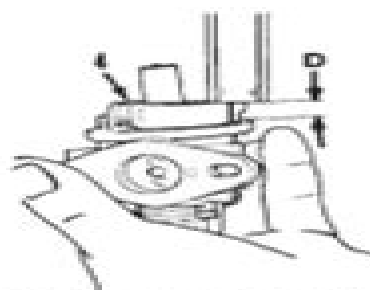


Fig. S24-2—For proper float level, adjust distance (D) from top of carburetor body flange to base of float (4). Refer to text for specifications.

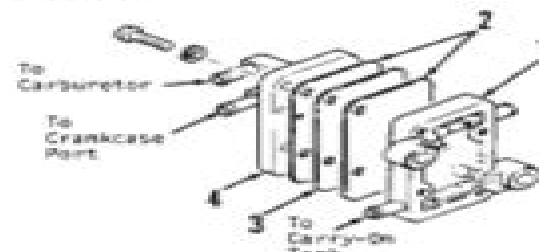


Fig. S24-3—Exploded view of diaphragm type fuel pump.

1. Fuel pump
2. Diaphragm
3. Diaphragm housing
4. Fuel pump housing
5. Fuel pump housing gasket
6. Fuel pump housing gasket
7. Fuel pump housing gasket
8. Fuel pump housing gasket
9. Fuel pump housing gasket
10. Fuel pump housing gasket
11. Fuel pump housing gasket
12. Fuel pump housing gasket
13. Fuel pump housing gasket
14. Fuel pump housing gasket
15. Fuel pump housing gasket



Fig. S24-4—View showing reed plate (1) and reed valve (2) assembly used on DT5 models.

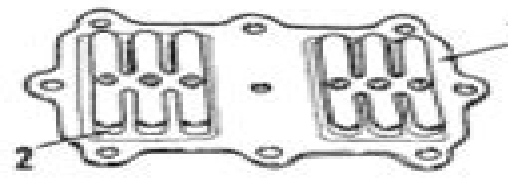


Fig. S24-5—View showing reed plate (1) and reed valve (2) assembly used on DT6 and DT8 models.

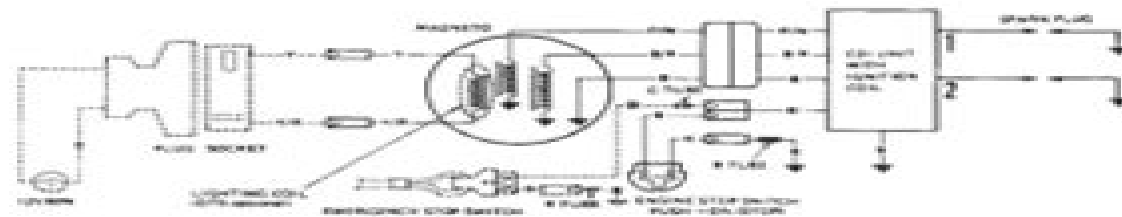


Fig. S24-6—Wiring diagram typical of all models.

- B. Black
G. Green
R. Red
Y. Yellow
BK. Black with red stripe
W. White with white stripe
R/W. Red with white stripe
Y/W. Yellow with white stripe

FUEL PUMP. A diaphragm fuel pump (Fig. S24-3) is mounted on the side of power head cylinder block and is actuated by pressure and vacuum pulsations from the engine crankcase.

When servicing pump, defective or questionable parts should be renewed. Diaphragm should be renewed if air leaks or cracks are found, or if deterioration is evident.

REED VALVES. The reed valves are located in a reed plate that is located behind the intake manifold. The intake manifold must be removed in order to remove reed plate and service reed valves.

Renew reed valves (2—Fig. S24-4 or S24-5) if petals are broken, cracked, warped, rusted or bent. Tip of reed petal must not stand open more than 0.2 mm (0.008 in.) from contact surface. Reed stop opening should be 3.8-4.2 mm (0.15-0.17 in.) on DT5 models and 4.1-4.5 mm (0.16-0.18 in.) on DT6 and DT8 models.

SPEED CONTROL LINKAGE. Engine speed is regulated by position of twist grip. As twist grip is rotated, the carburetor's throttle valve is operated and the ignition system's stator plate is rotated via throttle cables and mechanical linkage. An engine kill switch is used to stop engine operation.

Check and adjust, if needed, the ignition timing as outlined in the following IGNITION section prior to adjusting tension on throttle cables. Adjust throttle cables until all slack is removed from inner cables.

IGNITION

A breakerless, capacitor discharge ignition system is used. Refer to Fig. S24-6 for wiring diagram.

Full throttle and full ignition advance should occur simultaneously. The ignition timing is mechanically advanced and must be synchronized with throttle opening.

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SJ Ball



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