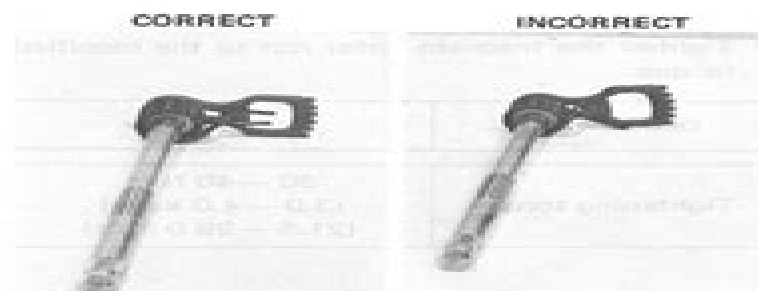
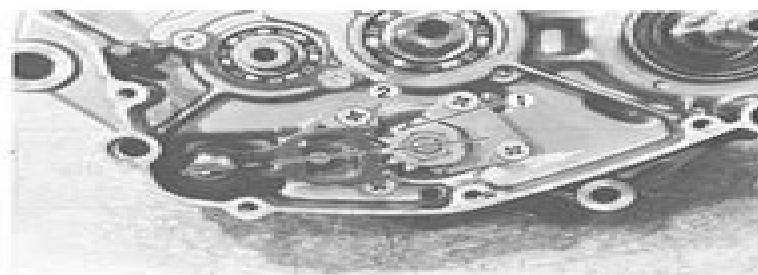


GEARSHIFT SHAFT

- Install the gearshift shaft return spring properly.

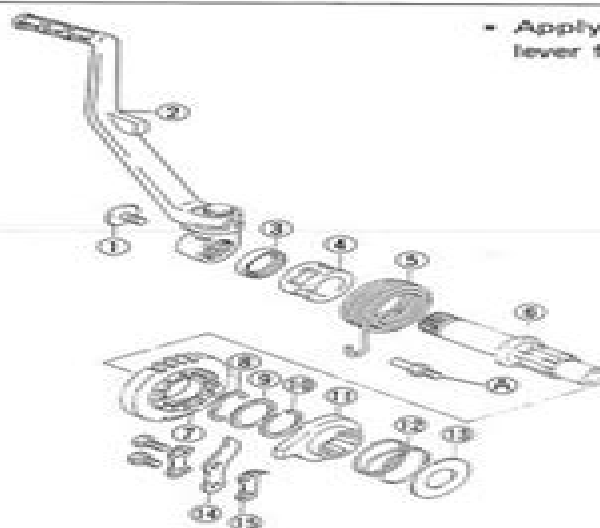


- Install the gearshift shaft in the crankcase. Referring to the Fig., gearshift cam driven gear ① meshes with the shifting gear ② mounted on the gearshift shaft. Be sure to mesh gears ① and ② with their center lines coinciding with each other or the mechanism will shift poorly or will not shift at all.

**KICK STARTER**

- Apply Thread Lock "1303" to kick starter lever fitting bolt ① and stopper bolt ⑬.

1303	U.S. model
1322	Other models



- ① Kick starter lever fitting bolt
- ② Kick starter lever
- ③ Oil seal
- ④ Spring guide
- ⑤ Spring
- ⑥ Kick starter shaft
- ⑦ Kick starter drive gear
- ⑧ Wave washer
- ⑨ Washer
- ⑩ Circlip
- ⑪ Kick starter
- ⑫ Kick starter return spring
- ⑬ Washer
- ⑭ Kick starter guide
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Suzuki 250 Atv Service Manual

Tao Wei



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