

3-51 ENGINE

- Before installing the balancer chain guide, apply a small quantity of THREAD LOCK "1342" to its securing screws.

99000-32050: Thread lock "1342"

STARTER DRIVEN GEAR AND MAGNETO

- Before installing the starter driven gear, install the thrust washer ①.

- Fit the key ② in the key slot on the crankshaft, then install the magneto rotor.

NOTE:

Degrease the tapered portion of the magneto rotor and also the crankshaft.

- Apply a small quantity of THREAD LOCK SUPER "1305" to the threaded part of rotor bolt.
- Tighten the magneto rotor bolt to the specified torque by using the special tool and torque wrench.

99000-32100: Thread lock super "1305"

09930-44913: Rotor holder

Tightening torque: 140 — 160 N·m
(14.0 — 16.0 kg·m, 101.5 — 115.5 lb·ft)

- Install the starter reduction gear train ④, ⑤ and ⑥.

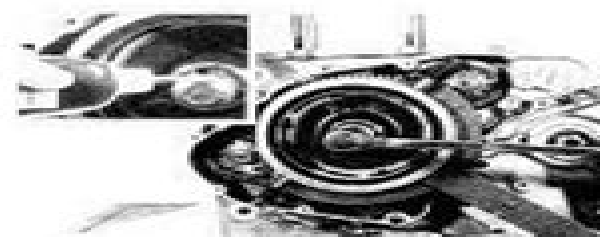
GEAR SHAFT LENGTH

Gear shaft ④ : 43 mm (1.69 in)

Gear shaft ⑤ : 27 mm (1.06 in)

Gear shaft ⑥ : 36.5 mm (1.44 in)

- Install the cam chain ③ onto the camshaft drive sprocket.



Suzuki Dr750 Factory Service Manual 1988 199

Marcel A. Müller



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