SUZUKI DT50, DT60 AND DT65 (Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

Bp*rpen:
DTS0 (Prior to 1984)
DT50 (Prior to 1984)
DT50 (1984), DT60 & DT65 S4 mm
Stroke
Number of Cylinders Displacement: DT50 (Prior to 1984)
DT50 (Prior to 1984)
DT50 (1984), DT60 & DT65
Spark Plug: NGK
Electrode Gap
Ignition Type Breakerless Carburetor: Make Mikuni Model B40-32 Fuel:Oil Ratio 50:17 *1984 DT50 models use NGK BSHS-10 spark plags with an electrode gap of 1 min (0.040 in.). *11984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection. SIZES—CLEARANCES Piston Ring End Gap 0.2-0.4 mm (0.008-0.016 in.) Piston Pin Diameter (0.7872-0.7874 in.)
Model
*1984 DT50 models use NGK BSHS-10 spark plogs with an electrode gap of 1 mm (0.040 in.). †1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection. SIZES - CLEARANCES Piston Ring End Gap
1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection. #### SIZES CLEARANCES Piston Ring End Gap
Piston Ring End Gap
(0.008-0.016 in.) Piston Pin Diameter
(0.7872-0.7874 in.)
Piston to Cylinder Wall Clearance: 0.097-0.112 mm p.038-0.0044 in)
DT50 (1984), DT60 & DT65
Max. Crankshaft Runout at Main Bearing Journal 0.05 mm
Max. Connecting Bod Small End (0.002 in.)
Side Shake

TIGHTENING TORQUES Cylinder Head:
6 mm
10 mm
(29-44 ftlbe.
Crankcase
Exhaust Cover
Flywheel Nut 200-210 N·n
(145-152 ft -ibs.
Gearcase Pinion Nut
Propeller Shaft Nut (22-29 ftlbs. 50-60 N·n
(36-44 ftlbs.
Standard Screws: Unmarked or Marked "4"
5 mm
(2-3 ftlbs.
6 mm
8 mm
(7.19 fr. 19-a
10 mm
(16-26 ftlbs.
Stainless Steel 5 mm
are to the the
6 mm
(5-7 ftlbs.
8 mm
(11-15 ftfbe.
10 ram
(25-30 ftlbs.
Marked "7" or SAE Grade 5
5 mm
(2-5 ftlbs.
6 mm
8 mm
(13-20 ftlbs.
10 mm
(29-44 ftlbs.

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki 20 outboard Service Manual

SJ Ball

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