

# SUZUKI

SUZUKI AMERICA CORPORATION  
3251 E. Imperial Way  
P.O. Box 1100  
Brea, California 92621

## SUZUKI DT2

To determine model and year of manufacture of Suzuki outboard motors, refer to numbers located on motor clamp bracket. The first six characters indicate the model and second six characters are motor serial number. The first character of serial number indicates year of manufacture. The years 1977, 1978 and 1979 are identified by the letters "C," "D" and "F" respectively. Starting with 1980, the first number in serial number corresponds with model year. For example, if first number in serial number is 1, model year is 1981.

## CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

### TUNE-UP

|                         |                                  |
|-------------------------|----------------------------------|
| Hp/rpm .....            | 2/4500                           |
| Bore .....              | 41.0 mm<br>(1.614 in.)           |
| Stroke .....            | 37.8 mm<br>(1.488 in.)           |
| Displacement .....      | .50 cc<br>(3.05 cu. in.)         |
| Spark Plug:             |                                  |
| NGK .....               | BR5HS                            |
| Electrode gap .....     | .05-0.6 mm<br>(0.0020-0.023 in.) |
| Magneto:                |                                  |
| Breaker point gap ..... | .03-0.4 mm<br>(0.012-0.016 in.)  |
| Carburetor:             |                                  |
| Make .....              | Mikuni                           |
| Model .....             | VM-11-10                         |
| Fuel/Oil Ratio .....    | See Text                         |

### SIZES—CLEARANCES

|                                    |                                         |
|------------------------------------|-----------------------------------------|
| Piston Ring End Gap .....          | 0.10-0.25 mm<br>(0.004-0.010 in.)       |
| Piston to Cylinder Clearance ..... | 0.053-0.060 mm<br>(0.0021-0.0024 in.)   |
| Piston Pin Diameter .....          | 11.996-12.000 mm<br>(0.4723-0.4724 in.) |

### SIZES—CLEARANCES CONT.

|                                                        |                         |
|--------------------------------------------------------|-------------------------|
| Crankshaft Runout at Main Bearing Journal (Max.) ..... | 0.03 mm<br>(0.0012 in.) |
| Connecting Rod Small End Side Shake (Max.) .....       | 3.0 mm<br>(0.118 in.)   |

### TIGHTENING TORQUES

|                     |                                    |
|---------------------|------------------------------------|
| Cylinder Head ..... | 8-12 N-m<br>(6-9 ft.-lbs.)         |
| Crankcase .....     | 8-12 N-m<br>(6-9 ft.-lbs.)         |
| Reed Plate .....    | 0.5-0.75 N-m<br>(4.5-6.6 in.-lbs.) |
| Flywheel Nut .....  | 40-50 N-m<br>(30-37 ft.-lbs.)      |
| Standard Screws:    |                                    |
| 5 mm .....          | 2-4 N-m<br>(18-36 in.-lbs.)        |
| 6 mm .....          | 4-7 N-m<br>(36-62 in.-lbs.)        |
| 8 mm .....          | 10-16 N-m<br>(89-141 in.-lbs.)     |
| 10 mm .....         | 22-35 N-m<br>(195-310 in.-lbs.)    |

# Suzuki Dt 16 Outboard Manual

**Suzuki, Motor Co. Ltd**



## **Suzuki Dt 16 Outboard Manual:**

Outboard Motor Service Manual Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above World Fishing ,1978

**Boating** ,1978-07 Suzuki Outboard Motor, DT14-16 ,1977 **The English Catalogue of Books** Sampson Low,1966 Vols for 1898 1968 include a directory of publishers Suzuki Outboard Motor DT 50/60/65 ,1987

**Paperbound Books in Print** ,1991 **The Book Buyer's Guide** ,1963 Whitaker's Books in Print ,1998 **Suzuki DT9.9/16 Service Manual** ,1984 The Waterways Journal ,1983-04 *Suzuki 2-140 HP OB 77-1984* Penton Staff,2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40 DT50 50M DT60 DT65 DT75 DT85 DT115 DT140 **Suzuki Outboard Motor, DT9.9** ,1977 **Suzuki Outboard Motor, DT7.5-9** ,1976

Suzuki Suzuki, Motor Co. Ltd,1977 *Suzuki Outboard Motor* ,1987 *Suzuki Outboard Motor, DT2* ,1976\*

**Suzuki Outboard Repair and Maintenance Manual** Pasquale De Marco,2025-04-24 Suzuki outboards are renowned for their reliability performance and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard ensuring years of trouble free operation If you like this book write a review on

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**Suzuki Outboard Motor, DT50E** ,1977

Suzuki Outboard Motor ,1980

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