



## **WHITE BROTHERS E-SERIES MANUAL**

**HONDA XR600R ('85-'87, '91-'95) & XR650L ('93-'98)**

### **INTRO**

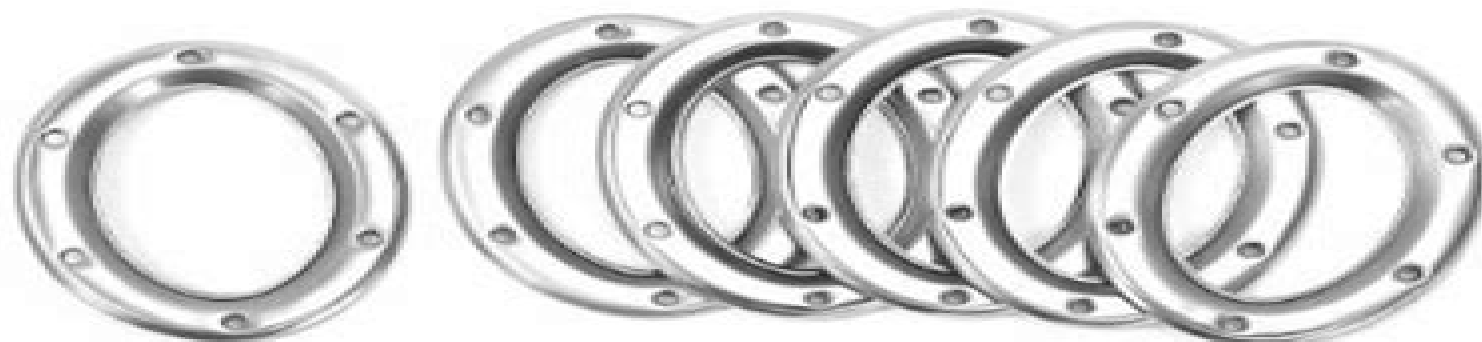
Thank you for purchasing White Brothers revolutionary E-Series exhaust system. A system so uniquely advanced, that we have patented the shape and technology. Through years of being the leader in four stroke performance products, we have come to know what you want: increased performance, innovative design, easy installation, technical support, and most importantly, value for the dollar. The new E-Series is the culmination of all these criteria, and much more.

Not only is the new E-Series exhaust systems available for most popular Offroad bikes and 4 wheelers, but also for Sportbikes, Harley-Davidsons, Cruiser, Snowmobiles, and even Automotive applications! Give us a call for specific applications.

Unlike many other exhaust system manufactures, all E-Series exhaust systems are developed exclusively on the WB in-house Dynojet dyno. After development for maximum horsepower and torque, they are painstakingly fitted to perfection for easy, no hassle installation. Then, and only then, are they test ridden under the most extreme conditions, by some of the most fearsome test riders on the planet. These are the same riders that thrash the OEM test bikes for the major magazines. We do this to determine if dyno performance and track performance are perfectly matched. Bottom line, you get products that have been thoroughly put to the test.

The overall design of the system from a styling standpoint was extremely important to us. The E-Series silencer body, discs, and end cap, being an ELLIPTICAL SHAPE, give a much improved fit to the motorcycle. Even the end cap, that actually has no exhaust outlet hole in it, was thoroughly thought-out to give you an esthetic appeal. The entire unit provides better clearance, more aerodynamic shape, better flow, and most importantly, more horsepower than conventional exhaust systems.

Another innovative feature is that we use stainless steel, aluminum, carbon fiber, and/or titanium components through-out. Our stainless steel is 304 series; virtually impervious to rust or corrosion, and you never have to worry about plating or paint flaking off. Our aluminum silencer bodies are made from 6063 extrusion. Our aluminum specific fit mounting brackets are manufactured by the extrusion process, then CNC'd to perfection. Our carbon fiber silencer bodies are built to standards unheard of previously (but that's our secret) and in a four weill pattern. Our titanium head pipes are from commercially pure stock normally reserved for the aircraft industry. Only the finest, most exotic materials for such a revolutionary new product are being utilized.



# White Brothers Exhaust Manual

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