SUZUKI DT50, DT60 AND DT65 (Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

Bp*rpen:
DTS0 (Prior to 1984)
DT50 (Prior to 1984)
DT50 (1984), DT60 & DT65 S4 mm
Stroke
Number of Cylinders Displacement: DT50 (Prior to 1984)
DT50 (Prior to 1984)
DT50 (1984), DT60 & DT65
Spark Plug: NGK
Electrode Gap
Ignition Type Breakerless Carburetor: Make Mikuni Model B40-32 Fuel:Oil Ratio 50:17 *1984 DT50 models use NGK BSHS-10 spark plags with an electrode gap of 1 min (0.040 in.). *11984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection. SIZES—CLEARANCES Piston Ring End Gap 0.2-0.4 mm (0.008-0.016 in.) Piston Pin Diameter (0.7872-0.7874 in.)
Model
*1984 DT50 models use NGK BSHS-10 spark plogs with an electrode gap of 1 mm (0.040 in.). †1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection. SIZES - CLEARANCES Piston Ring End Gap
1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection. #### SIZES CLEARANCES Piston Ring End Gap
Piston Ring End Gap
(0.008-0.016 in.) Piston Pin Diameter
(0.7872-0.7874 in.)
Piston to Cylinder Wall Clearance: 0.097-0.112 mm p.038-0.0044 in)
DT50 (1984), DT60 & DT65
Max. Crankshaft Runout at Main Bearing Journal 0.05 mm
Max. Connecting Bod Small End (0.002 in.)
Side Shake

TIGHTENING TORQUES Cylinder Head:	
6 mm	
10 mm	
(29-44 ft - 8	
Crankcase	mf
Exhaust Cover	
Flywbeel Nut 200-210 N	
(145-152 ftli	
Gearcase Pinion Nut	
Propeller Shaft Nut	
(36-44 ftlit	Sec. 1
Standard Screws: Unmarked or Marked "4"	
5 mm	- 1700
(2-3 ftlk	16.00
6 mm	
8 mm	Mr. 3
77.19 fe 35	Section 18
10 mm	e ree
(16-26 ftR	M. B.
Stainless Steel	
5 mm	
6 mm	20.3
6 mm	. m
(6-7 ft8 8 mm	
(11-15 AB	100
10 mm	
(25-30 ftlit	was N
Marked "7" or SAE Grade 5	
5 mm	- 700
(2-5 ftR	
6 mm	- 100
(6-9 ftli	
8 mm	- 20%
(13-20 ftR	305. 3
10 mm	- 600
(23F-44 PL-III	NS. 3

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki 2outboard Service Manual

Rosina Ehmann

Suzuki 2outboard Service Manual:

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In a digitally-driven world where monitors reign supreme and quick transmission drowns out the subtleties of language, the profound secrets and emotional subtleties concealed within words frequently move unheard. However, situated within the pages of **Suzuki 2outboard Service Manual** a captivating fictional treasure sporting with natural thoughts, lies a fantastic journey waiting to be undertaken. Penned by a skilled wordsmith, that enchanting opus attracts readers on an introspective trip, gently unraveling the veiled truths and profound impact resonating within ab muscles fabric of each and every word. Within the psychological depths of the emotional review, we shall embark upon a heartfelt exploration of the book is key styles, dissect their charming publishing type, and yield to the strong resonance it evokes heavy within the recesses of readers hearts.

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