

INSTALLATION OF CYLINDER HEAD

(See page EM-9)

1. INSTALL CYLINDER HEAD

- (a) Install a new cylinder head gasket on the cylinder block.

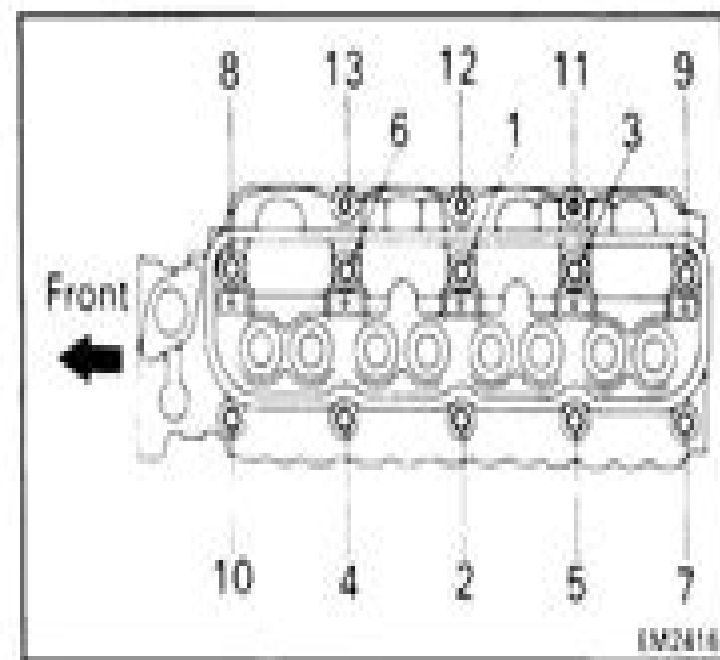
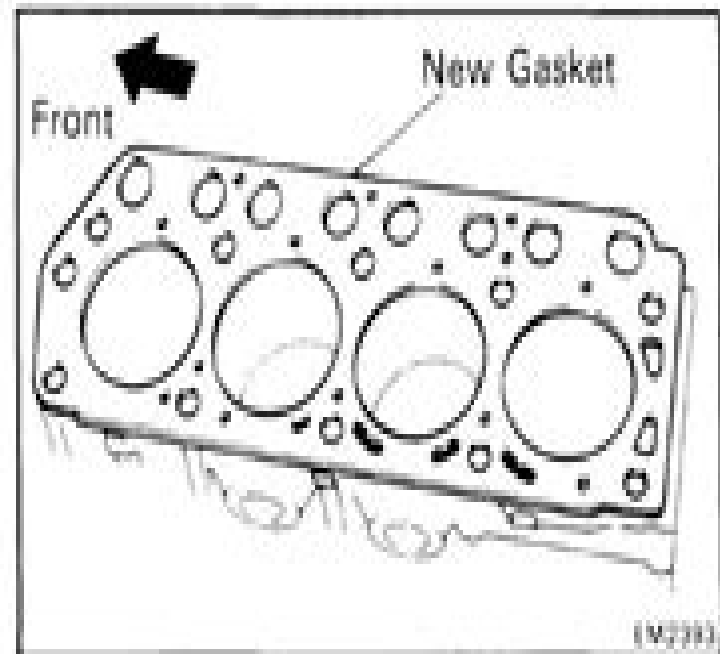
NOTE: Be careful of the installation direction.

- (b) Place the cylinder head on the cylinder head gasket.
- (c) Apply a light coat of engine oil on the threads and under the cylinder head bolts.
- (d) Install and uniformly tighten the thirteen cylinder head bolts in several passes, in the sequence shown.

Torque:

14 mm bolt head 900 kg-cm (65 ft-lb, 88 N·m)

12 mm bolt head 195 kg-cm (14 ft-lb, 19 N·m)



Toyota 3l Head Torque Settings

DJ Losen



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