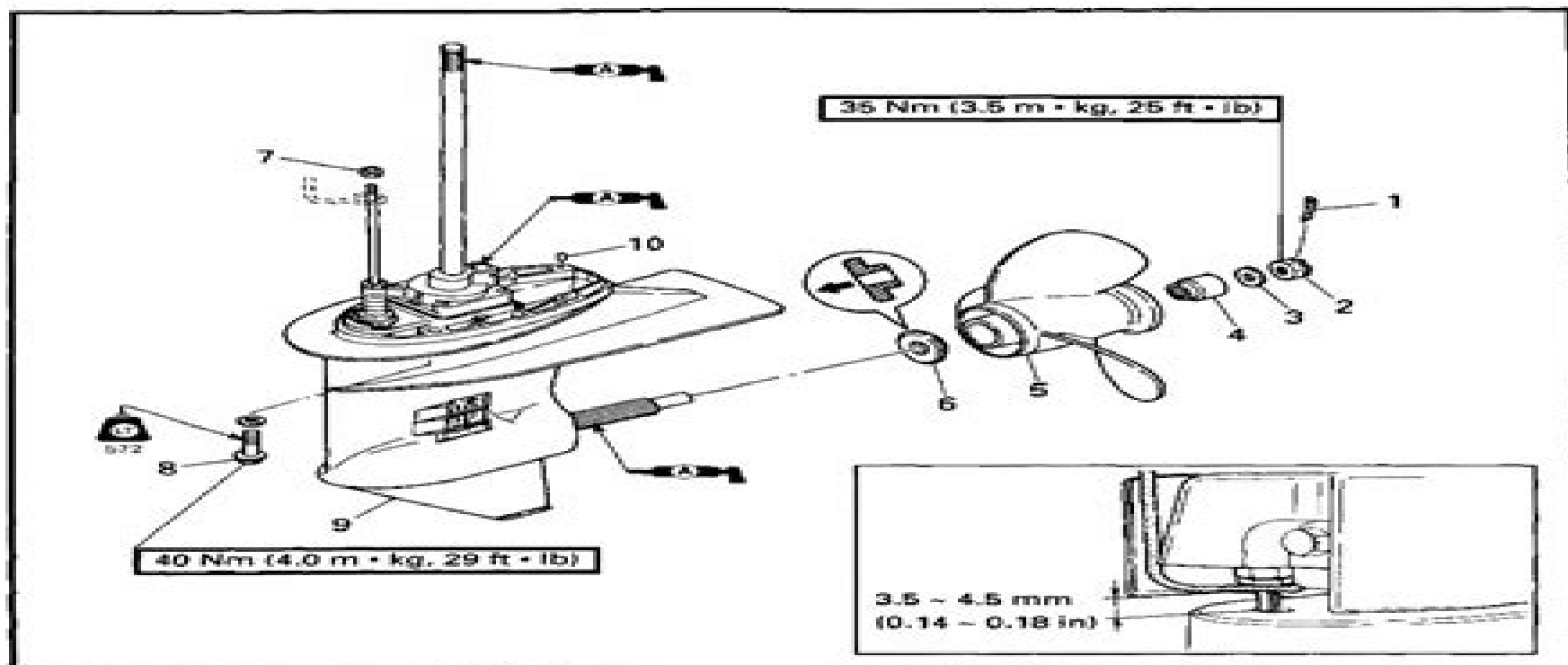




LOWER UNIT EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
LOWER UNIT REMOVAL			Follow the left "Step" for removal.
1	Cotter pin	1	10 × 35 mm
2	Propeller nut	1	
3	Plane washer	1	
4	Spacer	1	
5	Propeller	1	
6	Spacer	1	
7	Shift actuator nut	1	
8	Bolt (with washer)	4	
9	Lower unit	1	
10	Dowel pin	2	Reverse the removal steps for installation.

Yamaha 25 Hp Repair Manual

AN Whitehead



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- Chapter 5: Conclusion

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