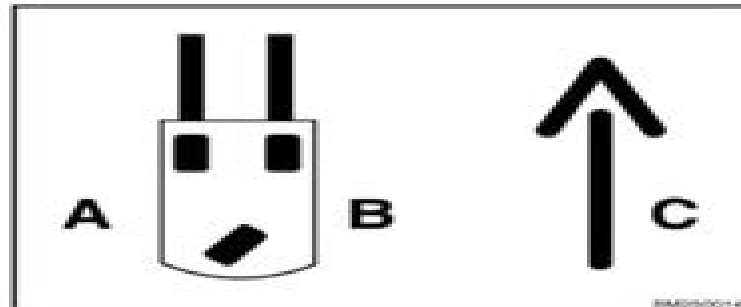


Introduction

GENERAL

This section contains a description and the service procedures for the parts of the frame. These parts include the frame, counterweight assembly, overhead guard, hood and seat assembly, access panels, and labels. Throughout this section, forward will refer to travel in the direction of the forks and left and right will be determined by an operator sitting in the seat facing forward. See Figure 1.



- A. LEFT SIDE
- B. RIGHT SIDE
- C. FORWARD TRAVEL

Figure 1. Truck Orientation

DESCRIPTION OF OPERATION

The frame is a single weldment with mounts for the counterweight, overhead guard, mast, steering system, hydraulic system and transaxles. See Figure 2. The battery cover opens on hinges to give access to the battery compartment. The weight of the battery is a major part of the counterweight system on an electric lift truck. A slot in the overhead guard permits removal of the battery without removing the overhead guard. Spacers may be added under the battery as required on some models.

Each model of lift truck has a cast-iron counterweight with a weight necessary for the indicated capacity. An access panel on the top/rear of the counterweight gives access to the electronic controllers.

The hydraulic pump and motor, steering pump and motor, drive motors and transaxles, and hydraulic tank are under the floor plates in the operator compartment. The floor plates are held in position by tabs and can be removed to give access to components underneath.

The hydraulic control valve is fastened to the front of the battery compartment. Three covers protect the control valve and control linkage. The covers are fastened in position by machine screws. The top covers are locked in place and must be released and swung open before attempting to open the battery cover.

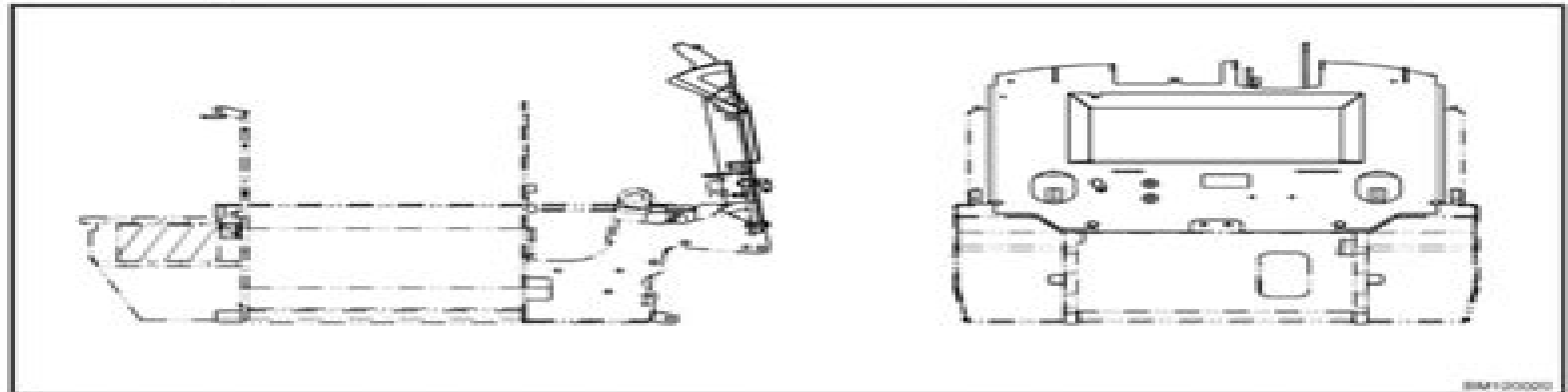


Figure 2. Frame

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