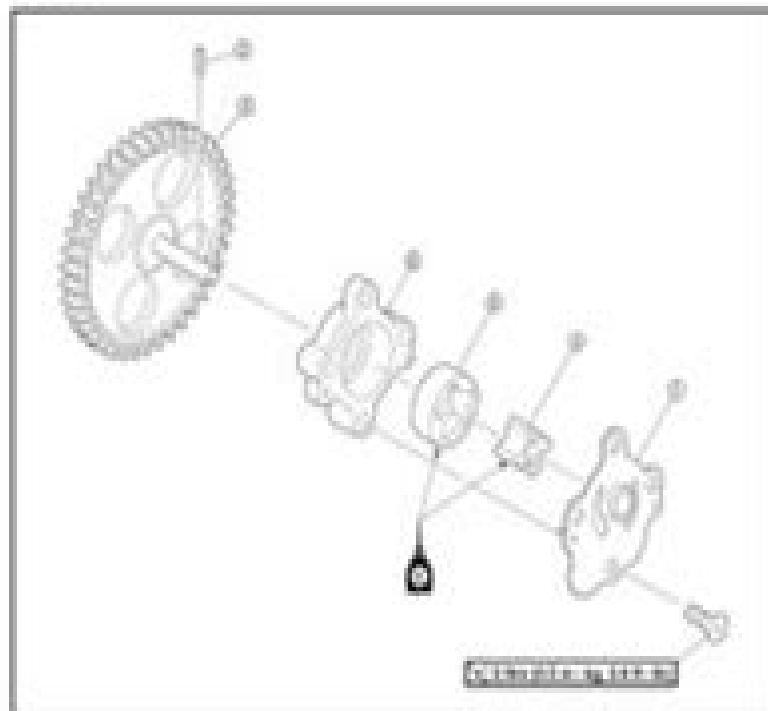




## OIL PUMP



| Order | Job name/Part name                | Qty | Remarks                                          |
|-------|-----------------------------------|-----|--------------------------------------------------|
|       | <b>Disassembling the oil pump</b> |     | Remove the parts in the order below.             |
| ①     | Plate cover                       | 1   |                                                  |
| ②     | Pin                               | 1   |                                                  |
| ③     | Oil pump driven gear              | 1   |                                                  |
| ④     | Inner rotor                       | 1   |                                                  |
| ⑤     | Outer rotor                       | 1   |                                                  |
| ⑥     | Oil pump housing                  | 1   |                                                  |
|       |                                   |     | For assembly, reverse the disassembly procedure. |

**REMOVING THE BALANCER DRIVE GEAR AND BALANCER DRIVEN GEAR**

- 1 Straighten the lock washer tabs.
- 2 Loosen

- Balancer drive gear nut ①

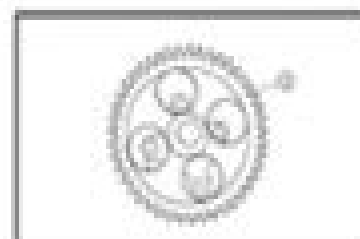
**NOTE:**

Place an aluminum plate ② between the teeth of the balancer drive gear ① and balancer driven gear ③.

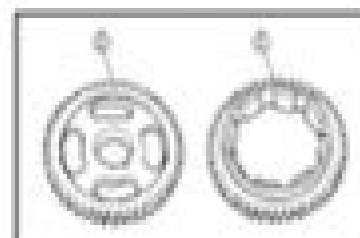
**REMOVING THE BALANCER DRIVE GEAR AND BUFFER BOSS**

- 1 Remove

- Pin ①
- Balancer drive gear ②
- Spring ③
- Pin ④

**CHECKING THE OIL PUMP DRIVEN GEAR**

- 1 Check
- Oil pump driven gear ①
- Crack/corrosion/damage → Replace

**CHECKING THE BALANCER DRIVE GEAR AND BALANCER DRIVEN GEAR**

- 1 Check
- Balancer drive gear ①
  - Balancer driven gear ②
- Damage/wear → Replace the balancer drive gear and balancer driven gear as a set.  
Excessive noise during operation → Replace the balancer drive gear and balancer driven gear as a set.

# Yamaha 2006 Bruin Service Manual

**Daniel F McAuley**



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