10. If you are returning the heater relay board with a warranty claim, be sure to package it in original factory packaging (you must use the packaging from the new board).

#### Mounting the New Heater Relay Board into the Control Box:

- Line up the connector on the top right of the heater relay board with the connection on the top left of the control board.
- Making sure all the screw holes are lined up, use the lift points in figure 2 and press down firmly to secure the relay board.

Caution: Make sure connections are aligned perfectly!

- Line up metal guard and screw into place.
- Connect the new RED, WHITE, AND BLACK wires from the heater relay board, through the guard slot, to the labeled connections on the main control board.
- 5. Line up cover bracket and screw into place.

Note: Make sure to slide cover bracket into slot in the metal guard.



New Relay Board

#### Connecting the Heater:

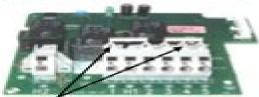
- If current heater has flag terminals, cut terminals off black & white wires and strip insulation off by 3/8" as shown.
  - Caution: Be sure to strip properly to maintain wire integrity.
- Connect the black heater wire to H1 and White heater wire to H2 of the heater relay board.
- Connect the green heater ground wire to GND terminal as shown.

#### Wiring the Line Voltage Conduit to Terminal Block

CAUTION! If the line voltage is wired incorrectly, damage to the control box may occur.

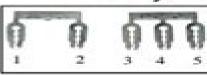
- Locate the wiring instructions on control box cover for your spa model.
- Wire the terminal block (TB-1) as shown on the control box cover.
- Double-check the setting of the Power Jumpers for the spa model and configuration using the control box cover label. Use Power Jumpers from old board if applicable.







Cut 3 pin power jumper to make a 2 pin power jumper. Use 2 pin power jumper across 4 & 5 on 115V converted to 230V models only.



Cut center pin from a 3 pin power jumper. Use power jumpers illustrated on 115V models only.

#### Completing the Repair.

- Orient the control box cover with the logo right-side-up.
- 2. Secure the cover with the 2 NEW 3/8" SCREWS provided in the kit.
- Close the equipment compartment and secure the door using the screws.
- 4. Reconnect power to spa and test spa functions.

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Jiyuan Zhang

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