

Specifications

Cylinders: In-line 6

Piston Displacement: 3620 cu. in. (58 L)

Bore & Stroke: 9.375" x 8.5" (238 x 216 mm)

Compression Ratio: 10.5:1

Jacket Water System Capacity: 48.5 gal. (184 L)

Lube Oil Capacity: 72 gal. (273 L)

Starting Systems: 120 - 150 psi air/gas 24/32V electric

Dry Weight: 15,000 lb. (6804 kg)



Image may not be an accurate representation of this model.

Standard Equipment

AIR CLEANER - Dry type with rain shield and service indicator.

BARRING DEVICE - Manual.

BEARINGS - Heavy duty, replaceable, precision type.

BREATHER - Ejector type, extractor breather system.

CONNECTING RODS - Drop forged steel, rifle drilled.

CONTROL SYSTEM - Pneumatic. Includes pilot operated valves for air start and prelube. Engine mounted control panel with two push button valves. Pilot operated air start valves omitted when starter is not furnished by Waukesha. Includes engine On/Off push button. One mounted on either side of the engine.

CRANKCASE - Integral crankcase and cylinder frame. Main bearing caps drilled and tapped for temperature sensors. Does not include sensors.

CRANKSHAFT - Countersunk, forged steel, seven main bearings, and dynamically balanced.

CYLINDERS - Removable wet type babbitt cast iron cylinder liners, chrome plated on outer diameter.

CYLINDER HEADS - Six interchangeable, two hand faced intake and two hand faced exhaust valves per cylinder. Hand faced intake and exhaust valve seat inserts. Raker valve lifters and hydraulic push rods. Includes prechamber and related fuel control valves.

ENGINE MONITOR DEVICES - Engine thermocouples, K-type, are wired to a common junction box for jacket water temperature, lube oil temperature and intake manifold temperature. Magnetic pickup wired for customer supplied tachometer. Lube oil pressure and intake manifold pressure sensing lines are terminated in a common bulk head.

ENGINE ROTATION - Counterclockwise when facing flywheel.

EXHAUST OUTLET - Single vertical at rear. Flexible stainless steel connection with 6" (152 mm) pipe flange.

EXHAUST THERMOCOUPLES - 10 K-type thermocouples. One for each individual cylinder and one pre-turbine for each bank all factory wired to the exhaust thermocouple junction box.

FLYWHEEL - Approx. WFP = 155000 lb-in², with ring gear (208 teeth), machined to accept two drive adapters: 31.88" (810 mm) pilot bore, 30.25" (768 mm) bolt circle, (12) 0.75" - 10 tapped holes; or 28.88" (734 mm) pilot bore, 27.25" (692 mm) bolt circle, (12) 0.625" - 11 tapped holes and (12) 0.75" - 10 tapped holes.

FLYWHEEL HOUSING - No. 00 SAE.

FUEL SYSTEM - Natural gas, 4" (102 mm) duplex updraft carburetor. Mounted Fisher 99, 2" (51 mm) gas regulator, 43 - 60 psi (296 - 414 kPa) gas inlet pressure required. Prechamber fuel system and control logic.

GOVERNOR - Woodward UG-8LD hydraulic lever type, with friction type speed control. Mounted on right hand side.

IGNITION - Waukesha Custom Engine Control® Ignition Module. Electronic digital ignition system. 24V DC power required.

INTERCOOLER - Air-to-water.

LEVELING BOLTS

LIFTING EYES - Requires 9.5 ton Working Load Limit (WLL) anchor shackles.

LUBRICATION - Full pressure. Gear type pump. Full flow filter, 20 gallon (76 litres) capacity, not mounted. Includes flexible connections. Includes lube oil strainer, mounted on engine. Air/gas motor driven prelube pump. Requires final piping.

MANIFOLD - Exhaust, water cooled, vertical 5" (127 mm) pipe flange at rear and flexible stainless steel exhaust connection.

OIL COOLER - Shell and tube type, with thermostatic temperature controller. Mounted on left hand side.

OIL PAN - Base type, 72 gallon (273 litres) capacity including filter.

PAINT - Oilfield orange primer.

PISTONS - Aluminum with floating pin. 10.5:1 compression ratio. Oil cooled.

SHIPPING SKID - For domestic truck or rail.

TURBOCHARGER - Two, dry type. Wastegate controlled.

VIBRATION DAMPER - Viscous type. Guard included with remote mounted radiator or no radiator.

WATER CIRCULATING SYSTEM, AUXILIARY CIRCUIT - Belt driven water circulating high capacity pump for intercooler and lube oil cooler. See 565-43-19 performance curve for use with standard 10" diameter crankshaft pulley. Includes thermostatic valve.

WATER CIRCULATING SYSTEM, ENGINE JACKET - Belt driven water circulating pump, cluster type thermostatic temperature regulating valve, full flow bypass type with 165° - 170°F (74° - 77°C) start to open thermostats. Flange connections and mating flanges for 4" (102 mm) inlet and outlet.

Waukesha F3521gl Engine Manual

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Waukesha Engine Division,197? Waukesha Model FC Gas, Gasoline Engine ,1958 **General Instructions for the Care and Operation of Waukesha-Hesselman Oil Engines, with Vacuum Fuel-air Control** Waukesha Motor Company,1939 **General Instructions for the Care and Operation of Waukesha-Hesselman Oil Engines with**

Vacuum Fuel-air Control Waukesha Motor Company (Waukesha, Wis.),1942 **Gas Engine Manual** ,1968 *Gas Engine Manual* Edwin P. Anderson,Ted Pipe,1981 **Gas Engine Manual --** Theo Audel & Co. Pub,1907 **Bulletin No. 1164-B ; the 130 Series** Waukesha Motor Company,1941 **Care and Operation of Waukesha Engines** Waukesha Motor Company,1929 **Waukesha Scania Service Manual** Dresser Industries, inc. Waukesha Engine Division,1977

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