

Annex D (informative)

Valve Material Combinations

Table D.1, Table D.2, and Table D.3 list valve body, bonnet, and cover materials (ASME B16.34, Material Groups 1, 2, and 3) along with associated valve trim materials (trim numbers, Table 8) and ASTM A193 and ASTM A194 specification bolting materials. For ASTM A193 and ASTM A194 listed bolting materials in Table D.1 and Table D.2, corresponding bolting materials listed in EN 10269 may be substituted in accordance with Table D.4.

Table D.1—Material Combinations for Group 1 Body, Bonnet, and Cover Materials

Material Group ASME B16.34	Body/Bonnet Material Abbreviation	Body, Bonnet, and Cover ASTM Specification	Trim Material CN Designation	Body-to-Bonnet and Body-to-Cover Bolting ASTM Specification
1.1	C-Si, C-Mn-Si C-Mn-Si-V 3V ₁ Ni	A105 or A216-WCB A350-LF2-CL1 A350-LF6-CL1 A350-LF3	8, 8A 8, 8A 10 10	B7/2H, B7M/2HM B7/2H * B8M-CL2/8M *** B8M-CL2/8M ***
1.2	C-Mn-Si C-Mn-Si-V 2V ₁ Ni 3V ₁ Ni	A216-WCC A352-LCC A350-LF6-CL2 A352-LC2 A352-LC3	8, 8A 8, 8A 10 10 10	B7/2H, B7M/2HM B7/2H, B7M/2HM B8M-CL2/8M *** B8M-CL2/8M *** B8M-CL2/8M ***
1.3	C-Si C-V ₁ Mo	A352-LCB A217-WC1 A352-LC1	8, 8A 8, 8A 10	B7/2H, B7M/2HM B7/2H, B7M/2HM B8M-CL2/8M ***
1.4	C-Mn-Si	A350-LF1	8	B7/2H, B7M/2HM
1.5	C-V ₁ Mo	A182-F1	8	B7/2H, B7M/2HM
1.7	V ₁ Cr-V ₁ Mo Ni-V ₁ Cr-V ₁ Mo V ₁ Ni-V ₁ Cr-1Mo	A182-F2 A217-WC4 A217-WC5	8	B7/2H, B7M/2HM
1.9	1V ₁ Cr-V ₁ Mo 1V ₁ Cr-V ₁ Mo-Si	A217-WC6 A182-F 11-CL2	8	B16/8M *
		A182-F22-CL3		

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Karan Sotoodeh



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