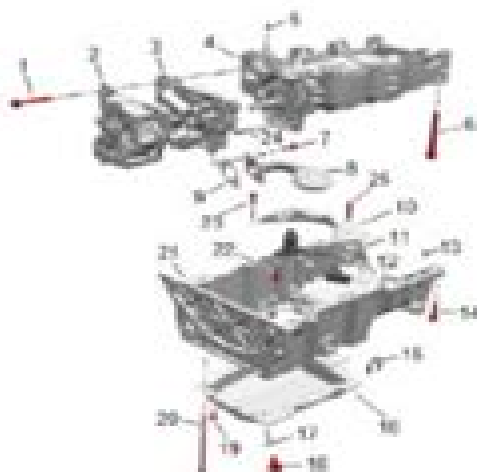


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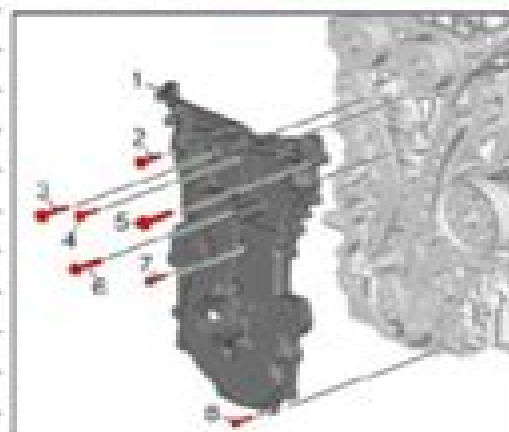
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1	Oil Pump Bolt [7x]
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6	Balance Shaft Locking Bolt [8x]
7	Oil Pump Suction Pipe Bolt [2x]
8	Oil Pump Screen
9	Oil Pump Screen Gasket
10	Oil Pan Baffle
11	Engine Oil Level Indicator Switch
12	Engine Oil Level Indicator Switch O-Ring Seal

- NOTE:**
- The engine front cover surface must be free of contamination prior to applying the sealant.
 - Install and align the cover within 20 minutes of applying the sealant.
 - The cover must be fastened to final torque specification within 60 minutes of applying the sealant.
 - Additional sealant is necessary to reduce the possibility of leakage where the cylinder head to engine block interface along the head girth flange on the front cover.

Apply a 7 mm bead of sealant directly to the flange (1) of the engine front cover perimeter mating surface. Also apply a 7 mm bead of sealant directly to the locations indicated (2). Finally, apply a 14 mm rib of sealant at the locations indicated (3). [Adhesive-Double Locking-sealant](#)



Install the engine front cover (3).

Vauxhall Insignia Technical Manual

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