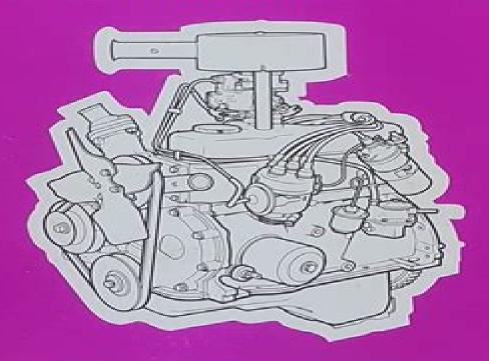


## Vauxhall Service Training Manual





Engine and Clutch
HB VIVA

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# **Vauxhall Service Manual**

**Vauxhall Motors Limited** 

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