



DF90/100/115/140_99500-90307-01E

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INSTALLATION

Installation is reverse order of removal with special attention to the following steps.

1. Lower tilt rod to full down position.

2. Apply Water Resistant Grease to tilt cylinder lower shaft and lower shaft bushes.

3. Install bushings ① and cylinder lower shaft ② to PTT unit.

 99000-35161 : Water Resistant Grease



4. Place PTT unit in position, then install clamp bracket.

5. Tighten clamp bracket shaft nut to specified torque.

 Clamp bracket shaft nut :
43 N · m (4.3 kg-m, 31.0 lb.-ft.)



6. Tighten lower shaft bolts ③, pre-coated with thread lock, to specified torque.

 99000-32050 : Thread Lock "1342"

 Cylinder lower shaft bolt : 59 N · m (5.0 kg-m, 36.0 lb.-ft.)

7. Install anode ④, then tighten bolts securely.



Suzuki Outboard Service Manual Df115

**Suzuki Motor Corporation
(Hamamatsu)**



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