

# SUZUKI

SUZUKI AMERICA CORPORATION  
3251 E. Imperial Way  
P.O. Box 1100  
Brea, California 92621

## SUZUKI DT2

To determine model and year of manufacture of Suzuki outboard motors, refer to numbers located on motor clamp bracket. The first six characters indicate the model and second six characters are motor serial number. The first character of serial number indicates year of manufacture. The years 1977, 1978 and 1979 are identified by the letters "C," "D" and "F" respectively. Starting with 1980, the first number in serial number corresponds with model year. For example, if first number in serial number is 1, model year is 1981.

## CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

### TUNE-UP

|                   |                                 |
|-------------------|---------------------------------|
| Rp/rpm            | 2400                            |
| Bore              | 41.0 mm<br>(1.614 in.)          |
| Stroke            | 37.8 mm<br>(1.488 in.)          |
| Displacement      | 50 cc<br>(3.05 cu. in.)         |
| Spark Plug:       |                                 |
| NGK               | BR5HS                           |
| Electrode gap     | 0.5-0.6 mm<br>(0.020-0.023 in.) |
| Magneto:          |                                 |
| Breaker point gap | 0.3-0.4 mm<br>(0.012-0.016 in.) |
| Carburetor:       |                                 |
| Make              | Mikuni                          |
| Model             | VM-11-10                        |
| Fuel-Oil Ratio    | See Text                        |

### SIZES—CLEARANCES

|                                 |                                         |
|---------------------------------|-----------------------------------------|
| Piston Ring End Gap             | 0.10-0.25 mm<br>(0.004-0.010 in.)       |
| Piston to Cylinder<br>Clearance | 0.053-0.060 mm<br>(0.0021-0.0024 in.)   |
| Piston Pin Diameter             | 11.996-12.000 mm<br>(0.4723-0.4724 in.) |

### SIZES—CLEARANCES CONT.

|                                                     |                         |
|-----------------------------------------------------|-------------------------|
| Crankshaft Runout at Main<br>Bearing Journal (Max.) | 0.03 mm<br>(0.0012 in.) |
| Connecting Rod Small End<br>Side Shake (Max.)       | 3.0 mm<br>(0.118 in.)   |

### TIGHTENING TORQUES

|                  |                                    |
|------------------|------------------------------------|
| Cylinder Head    | 8-12 N-m<br>(6-9 ft.-lbs.)         |
| Crankcase        | 8-12 N-m<br>(6-9 ft.-lbs.)         |
| Reed Plate       | 0.5-0.75 N-m<br>(4.5-6.6 in.-lbs.) |
| Flywheel Nut     | 40-50 N-m<br>(30-37 ft.-lbs.)      |
| Standard Screws: |                                    |
| 5 mm             | 2-4 N-m<br>(18-36 in.-lbs.)        |
| 6 mm             | 4-7 N-m<br>(35-62 in.-lbs.)        |
| 8 mm             | 10-16 N-m<br>(89-141 in.-lbs.)     |
| 10 mm            | 22-35 N-m<br>(195-310 in.-lbs.)    |

# Suzuki Outboard User Manual

**CH Cherryholmes**



## **Suzuki Outboard User Manual:**

Suzuki Outboard Repair and Maintenance Manual Pasquale De Marco,2025-04-24 Suzuki outboards are renowned for their reliability performance and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard ensuring years of trouble free operation If you like this book write a review on google books

AC Maintenance & Repair Manual for Outboard Motors Jean Luc Pallas,2013-08-10 The aim of this book with its detailed step by step colour photographs and diagrams is to enable every owner to fix their outboard motor with ease Troubleshooting tables help diagnose potential problems and there is advice on regular maintenance and winterising and repair Jean Luc Pallas s enthusiasm for passing on his knowledge as well as his clear explanations precise advice and step by step instructions make this a unique book

*Outboard Motors: A Handy Guide to the World of Propellers and Power* Pasquale De Marco,2025-04-24 Delve into the fascinating world of outboard motors with this comprehensive and engaging guide Whether you re a seasoned boat enthusiast or just starting your journey on the water this book is your trusted companion providing invaluable insights into the mechanics types maintenance and operation of these marine powerhouses Embark on an exhilarating journey as we uncover the secrets of outboard motor technology From understanding the basics of engine design to mastering the art of troubleshooting and repair this guide equips you with the knowledge and skills to make

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This handbook presents the bewildering array of electrical and electronic devices found aboard modern trailerable fishing boats With Payne s help every bass and sports fisherman should be able to make the right choices for his boat s equipment

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web multiple choices the responses given in the previous step were used as distracters and correct options for the mdct items the fifth step was allocated to the final piloting of the mdct which

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web a discourse completion tests the discourse completion test task is a written questionnaire in which a situation is given specifying the setting the social distance between the participants and their respective social status followed by a brief dialogue with a blank for the respondent

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web aug 18 2022 the technique reviewed in this chapter is the dct discourse completion test task which is a production questionnaire that elicits data as the examples at the end of the chapter will show subjects must judge or produce speech acts in plausible imaginary situations i e scenarios

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