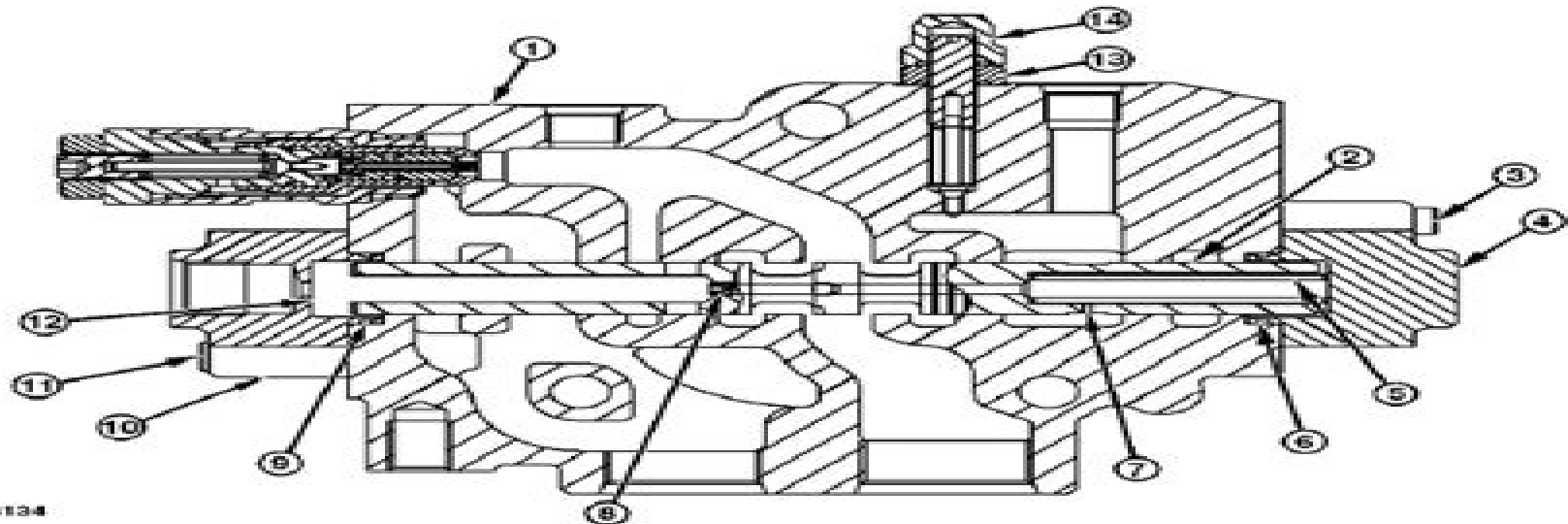


Disassemble and Assemble Backhoe Priority Section



T118134

Backhoe Priority Section

LEGEND:

1	Priority Valve
2	Spool
3	Cap Screw (2 used)
4	Cap
5	Spring
6	O-Ring
7	Orifice
8	Orifice
9	O-Ring
10	Cap
11	Cap Screw (2 used)
12	Orifice
13	Lock Nut
14	Cap

IMPORTANT:

Spool *MUST* be installed in the same valve section as was removed for proper operation of the hydraulic function.

- [1]** - Remove parts (3 and 4) to remove spool (2) and spring (5). Remove steering load sense relief valve counting number of turns to remove valve.
- [2]** - Inspect parts for wear or damage. Replace as necessary. Replace all O-rings and seals.
- [3]** - Inspect orifices (7, 8, and 12) in spool. Orifice must be clear of any obstructions.
- [4]** - Put clean hydraulic oil on spool. Install spool into housing.
- [5]** - Install spring and end caps (10 and 4).
- [6]** - Apply cure primer, then thread lock and sealer (medium strength) to threads of screws (3 and 11). Tighten screws to specifications.

Suzuki Sj410 Transmission Service Manual

David Kirk



Suzuki Sj410 Transmission Service Manual:

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