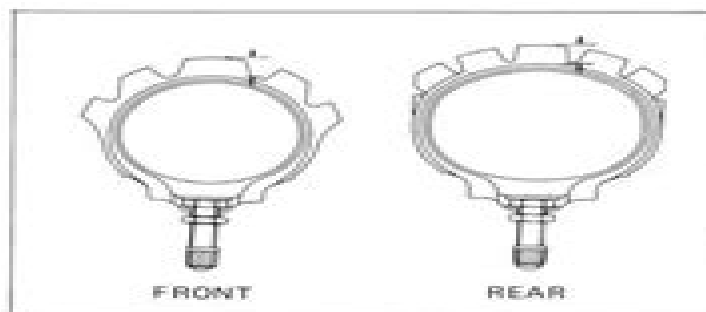


	FRONT	REAR
Service Limit	4.0 mm (0.16 in)	4.0 mm (0.16 in)



Steering Stem

600, 2 500, 5 000 miles
1 000, 4 000, 8 000 km

Steering should be adjusted properly for smooth manipulation of handlebars and safe running. Too stiff steering prevents smooth manipulation of handlebars and too loose steering will cause the handlebars to vibrate.

Check to see that there is no play in the front fork fitting.



If the play can be found, adjust the steering as follows:

- Support the motorcycle body and jack up the front wheel.

- Detach the fuel tank.
- Remove the steering stem head cover, using ignition switch wrench.

Ignition switch wrench	09932-11910
------------------------	-------------

- Untighten the steering stem head bolt, upper clamp bolts and lower clamp bolts.
- Tighten the steering stem head nut using a wrench ① so that the handlebars move smoothly.

Steering stem nut wrench	09940-10122
--------------------------	-------------



- Tighten the bolts following torque.

Steering stem head bolt	3.5 - 5.5 kg-m (25.5 - 40.0 lb-ft)
Upper clamp bolt	2.0 - 3.0 kg-m (14.5 - 21.5 lb-ft)
Lower clamp bolt	2.5 - 3.5 kg-m (18.0 - 25.5 lb-ft)

If the play is still found, inspect the following items and replace the affected parts, if necessary.

- Wear of the inner and outer races
- Wear or damage of steel balls
- Number of steel balls
- Distortion of steering stem

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**Suzuki Jidōsha Kōgyō Kabushiki
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Suzuki TS 185 ER, 1980 SR 2905 E01 **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha, Suzuki Motor Co, 1970 **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha, 1970* Farmers and Consumers Market Bulletin, 2011 Suzuki Motor Manual Model TS 185 Suzuki Motor Co. Ltd, **Suzuki GT, ZR & TS50 Owners Workshop Manual** Jeremy Churchill, 1986 **Suzuki GP 100 & 125 Owners Workshop Manual** Chris Rogers, 1982-01-01 Suzuki TS100ER Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha, 1980 Suzuki TS125, 1978 **Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual** Bob Henderson, John Harold Haynes, 1995 Haynes disassembles every subject vehicle and documents every step with through instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer Suzuki Service Manual, Model TS250R. Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971 Suzuki TS50 X Owners Workshop Manual Richard Stone, Suzuki Motorcycles, 1995-09-01 **Veloce Suzuki T20 & T200 1965-1969 Factory Workshop Manual** Floyd Clymer, Velocepress, 2009-06-01 A faithful reproduction of the 1970 Floyd Clymer publication of the official factory Suzuki Workshop Manual for the T20 and T200 series of motorcycles including the 250cc Super Six and X6 Hustler and the 200cc X5 Invader and Sting Ray Scrambler There are comprehensive tables of technical data tolerances and fits and all of the expected data from a factory publication for the repair and overhaul of all major and minor mechanical and electrical components making it an invaluable resource for collectors and restorers of these classic Suzuki motorcycles There are 177 illustrations and each procedure is explained in a step by step method using an appropriate illustration The translation from Japanese to English is at times a little quirky but the illustrations make up for any difficulty in understanding what needs to be done Out of print and unavailable for many years this book is highly sought after on the secondary market and we are pleased to be able to offer this reproduction as a service to all Suzuki enthusiasts worldwide Suzuki Trail Bikes Owners Workshop Manual Mansur Darlington, 1975

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