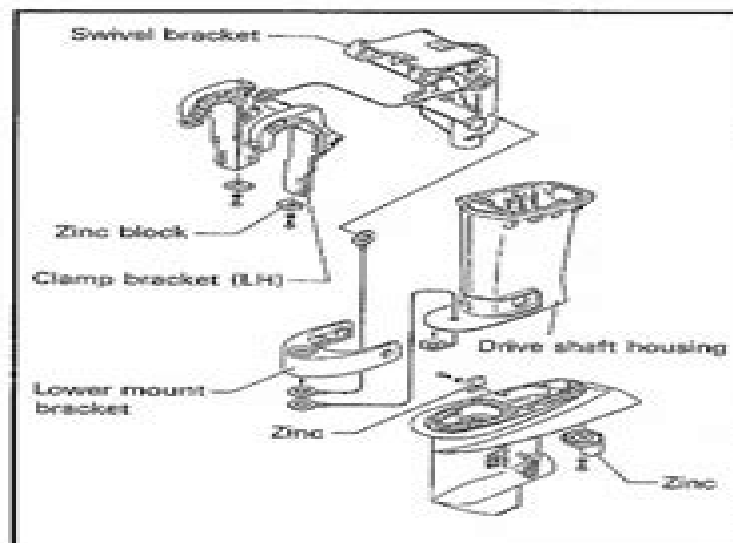


five pieces of zinc. One is in the cylinder water passage, there is one at the bottom of each clamp bracket, one above the cavitation plate and one below the cavitation plate (which is also a trim tab).

• BONDING WIRES

For the purpose of bonding, the motor center section has wires installed. These wires link the parts shown, ensuring that electro-current will be led smoothly to the zinc protection.



⚠ CAUTION

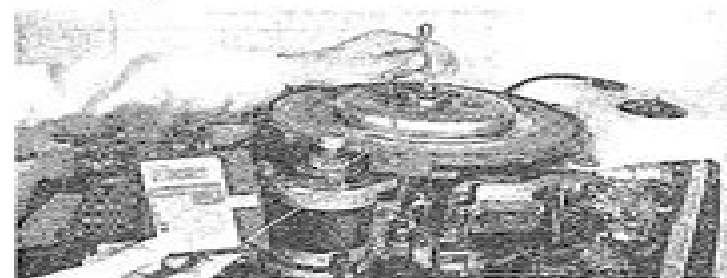
If zinc anodes have become detached or corroded away, aluminium surfaces (such as the drive unit) will suffer galvanic corrosion damage. Do not paint zinc protection blocks, as this will render them ineffective.

• EFFECTIVENESS OF ZINC BLOCKS

For the zinc blocks to be effective, they must make proper contact with the surface of the motor. Should the mounting surface of either the zinc block or the motor be salt

encrusted or otherwise dirty, installation will not be effective and the zinc will not erode or "sacrifice" itself properly. To check that there is sufficient contact between a zinc block and the motor frame, use a digital tester (set to Ω function) or the Suzuki Pocket Tester (set to $R \times 1$ scale). In turn, touch each exterior zinc block with a tester lead, while securely grounding the other tester lead to a suitable point on the motor (the top of the crankshaft is an ideal point, but it may require an extension to one of the meter leads).

If the zinc block is effectively installed and secured, the meter should indicate very low resistance, with a reading of approx. zero (0) ohms. If abnormally high resistance is indicated, the zinc block must be removed and the mounting surface and bolt cleaned thoroughly. However, this could also point towards a defective or broken bonding wire. Therefore, the condition of these wires should be checked also, as they perform an important function in the prevention of galvanic corrosion and build-up of static charges.



Suzuki Outboard Dt65 Workshop Manual

Floyd Clymer, Velocepress



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Boating ,1978-07 *Diver* , **Suzuki** Suzuki, Motor Co. Ltd,1977 **Suzuki Outboard Motor** ,1987 **Suzuki 2-140 HP OB 77-1984** Penton Staff,2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40 DT50 50M DT60 DT65 DT75 DT85 DT115 DT140 **Suzuki 2-225 HP OB & Jt D85-91** Penton Staff,2000-05-24 DT 2 DT 4 DT 6 DT 8 DT 8 SAIL DT 9 9 DT 9 9 SAIL DT 15 DT 20 DT 25 DT 30 DT 35 DT 40 DT 55 DT 65 DT 75 DT 85 DT 90 DT 100 DT 100 SUPER FOUR DT 115 DT 140 DT 150 DT 150 SUPER SIX DT 175 DT 200 DT 200 EXANTE DT 225 Suzuki DT25 Service Manual Suzuki Motor Co,1976 **Suzuki Ts 50x Owner S Workshop Manual** Richard Stone,Stone Richard Staff,1994-12-01 Suzuki TS50 X Owners Workshop Manual Richard Stone,Suzuki Motorcycles,1995-09-01 *Veloce Suzuki T20 & T200 1965-1969 Factory Workshop Manual* Floyd Clymer,Velocepress,2009-06-01 A faithful reproduction of the 1970 Floyd Clymer publication of the official factory Suzuki Workshop Manual for the T20 and T200 series of motorcycles including the 250cc Super Six and X6 Hustler and the 200cc X5 Invader and Sting Ray Scrambler There are comprehensive tables of technical data tolerances and fits and all of the expected data from a factory publication for the repair and overhaul of all major and minor mechanical and electrical components making it an invaluable resource for collectors and restorers of these classic Suzuki motorcycles There are 177 illustrations and each procedure is explained in a step by step method using an appropriate illustration The translation from Japanese to English is at times a little quirky but the illustrations make up for any difficulty in understanding what needs to be done Out of print and unavailable for many years this book is highly sought after on the secondary market and we are pleased to be able to offer this reproduction as a service to all Suzuki enthusiasts worldwide **Suzuki GT, ZR & TS50** Jeremy Churchill,1984 **Suzuki FZ50** Martin Meek,1980 *Suzuki C550 & 80 Roadie Owners Workshop Manual* Jeremy Churchill,1984 Suzuki SJ Series & Vitara Owners Workshop Manual Bob Henderson,A. K. Legg,1994 **Suzuki FZ50 Suzy Owners Workshop Manual** Martyn Meek,Pete Shoemark,1987 **Suzuki GT, ZR & TS50 Owners Workshop Manual** Jeremy Churchill,1986 **Suzuki Trail Bikes Owners Workshop Manual** Chris Rogers (Writer on automotive engineering),1982 *Suzuki Service Manual* Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department,197? **Suzuki Trail Bikes Owners Workshop Manual** Mansur Darlington,1975 *Suzuki Trail Bikes Owners Workshop Manual* Chris Rogers,1982-01-01

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