

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical 10-40

Engine Mechanical 10-39

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Bearing Inspection

General Information

Service main bearings are available in standard size and 0.25 mm (0.009 in.) undersize, and each of them has 3 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

Bearing Clearance

NOTES

Do not rotate crankshaft while gauging plates is installed.

Check clearance by using gauging plates according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a pair of gauging plates (1) the full width of bearing (parallel to crankshaft) on journal, and set oil film.



4) Tighten main bearing cap No.1 bolt (1) - (10) and main bearing cap No.2 bolt (11) - (20) gradually as follows.

a) Tighten bolts (1) - (10) to 30 N·m (2.2 kgf·m, 22.0 ft·lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.5 kgf·m, 36.9 ft·lb).

c) In the same manner as in Step a), tighten them to 90°.

d) Tighten bolts (11) - (20) to 25 N·m (2.2 kgf·m, 18.0 ft·lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (1) - (10):

Tighten 30 N·m (2.2 kgf·m, 22.0 ft·lb), 50 N·m (3.5 kgf·m, 36.9 ft·lb) and 90° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.2 kgf·m, 18.0 ft·lb) by the specified procedure.

5) Remove bearing caps.

6) Insert gauging plates (2) on the main journal.

7) Tighten bearing caps (1) and (11) to 30 N·m (2.2 kgf·m, 22.0 ft·lb) and 25 N·m (2.2 kgf·m, 18.0 ft·lb) respectively.

8) Check clearance between gauging plates (2) and main journal.

9) If clearance is not within the specified range, replace both upper and lower bearings.

10) If clearance is within the specified range, install new bearing, and check clearance.

11) If clearance is not within the specified range, replace gauging plates (2).

12) If clearance is within the specified range, install new bearing, and check clearance.

13) If clearance is not within the specified range, replace gauging plates (2).

14) If clearance is within the specified range, install new bearing, and check clearance.

15) If clearance is not within the specified range, replace gauging plates (2).

16) If clearance is within the specified range, install new bearing, and check clearance.

17) If clearance is not within the specified range, replace gauging plates (2).

18) If clearance is within the specified range, install new bearing, and check clearance.

19) If clearance is not within the specified range, replace gauging plates (2).

20) If clearance is within the specified range, install new bearing, and check clearance.

21) If clearance is not within the specified range, replace gauging plates (2).

22) If clearance is within the specified range, install new bearing, and check clearance.

23) If clearance is not within the specified range, replace gauging plates (2).

24) If clearance is within the specified range, install new bearing, and check clearance.

25) If clearance is not within the specified range, replace gauging plates (2).

26) If clearance is within the specified range, install new bearing, and check clearance.

27) If clearance is not within the specified range, replace gauging plates (2).

28) If clearance is within the specified range, install new bearing, and check clearance.

29) If clearance is not within the specified range, replace gauging plates (2).

30) If clearance is within the specified range, install new bearing, and check clearance.

31) If clearance is not within the specified range, replace gauging plates (2).

32) If clearance is within the specified range, install new bearing, and check clearance.

33) If clearance is not within the specified range, replace gauging plates (2).

34) If clearance is within the specified range, install new bearing, and check clearance.

35) If clearance is not within the specified range, replace gauging plates (2).

36) If clearance is within the specified range, install new bearing, and check clearance.

37) If clearance is not within the specified range, replace gauging plates (2).

38) If clearance is within the specified range, install new bearing, and check clearance.

39) If clearance is not within the specified range, replace gauging plates (2).

40) If clearance is within the specified range, install new bearing, and check clearance.

41) If clearance is not within the specified range, replace gauging plates (2).

42) If clearance is within the specified range, install new bearing, and check clearance.

43) If clearance is not within the specified range, replace gauging plates (2).

44) If clearance is within the specified range, install new bearing, and check clearance.

45) If clearance is not within the specified range, replace gauging plates (2).

46) If clearance is within the specified range, install new bearing, and check clearance.

47) If clearance is not within the specified range, replace gauging plates (2).

48) If clearance is within the specified range, install new bearing, and check clearance.

49) If clearance is not within the specified range, replace gauging plates (2).

Cylinder Head Components



Component	Part No.	Description	Torque (N·m)	Torque (kgf·m)	Torque (ft·lb)
Cylinder head	1	Cylinder head bolt	30	2.2	22.0
	2	Cylinder head nut	25	1.8	18.0
Intake manifold	3	Intake manifold gasket	-	-	-
	4	Intake manifold bolt	10	0.7	7.0
Cylinder head gasket	5	Cylinder head gasket	-	-	-
	6	Cylinder head gasket	-	-	-
Crankshaft	7	Crankshaft pin	-	-	-
	8	Crankshaft pin	-	-	-
Crankshaft	9	Crankshaft pin	-	-	-
	10	Crankshaft pin	-	-	-
Crankshaft	11	Crankshaft pin	-	-	-
	12	Crankshaft pin	-	-	-
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Suzuki Sx4 Shop Manual

Phil Edmonston



Suzuki Sx4 Shop Manual:

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Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual Bob Henderson,John Harold Haynes,1995 Haynes disassembles every subject vehicle and documents every step with through instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer

Business Today ,2007 *Suzuki SJ Series & Vitara Owners Workshop Manual* Bob Henderson,A. K. Legg,1994

Bicycling ,2008-07 Bicycling magazine features bikes bike gear equipment reviews training plans bike maintenance how tos and more for cyclists of all levels

Suzuki GT, ZR

& TS50 Jeremy Churchill,1984 **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu), **Suzuki GSF600 & 1200 Bandit Fours Service and Repair Manual** Matthew Coombs,1997 Suzuki GSF600 GSF1200 Bandit Fours 1995 97 Shop Manual Haynes Covers 6cc and 12cc models 256 pgs 614 b w ill Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual Bob Henderson,John H. Hayes,1989 **Suzuki Sj Series, Vitara, Service and Repair Manual** Bob Henderson,A. K. Legg,2014 **Suzuki GSX-R and Katana GSX-F** John Haynes,1998-01-01 HY SUZ GSX R750 85 96 Suzuki Service Manual ,1973 **Suzuki GT, ZR & TS50 Owners Workshop Manual** Jeremy Churchill,1986 Suzuki GSX-R600 and 750 Service and Repair Manual Matthew Coombs,2009 GSX R600K6 599cc 2006 GSX R600K7 599cc 2007 GSX R600K8 599cc 2008 GSX R600K9 599cc 2009 GSX R750K6 750cc 2006 GSX R750K7 750cc 2007 GSX R750K8 750cc 2008 GSX R750K9 750cc 2009 **Suzuki Volusia & Boulevard C50 from 2001-2017 Clymer Repair Manual** Clymer Publications,2018-05-01 Complete coverage for your Suzuki Volusia Boulevard C50 manufactured from 2001 2017 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color The specific models covered by this manual are Suzuki Volusia 2001 2004 Suzuki Boulevard C50 2005 2017

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