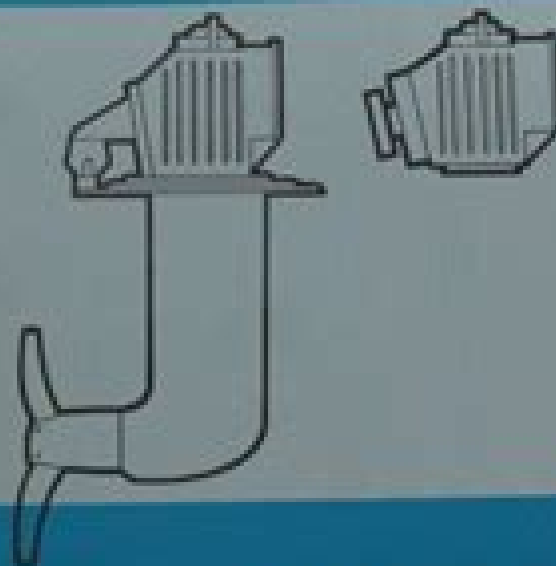


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1120 000 1118 600 1097 685 1096 625 1074 000 1072 360 7h 1076 000 1078 000 1098 000 1099 400 1122 000 p 1 5 2 3 4 5
6 7 8 9 10 12 14 44 ac 0 150 0 250 0 500 1 000 r1 0 075 0 125 0 25 0 5 r2 0 15

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web the following table defines recommended industry standard sizes for external acme general purpose threads per american national standard asme ansi b1 5 there are three classes of general purpose acme threads 2g 3g and 4g each class provides some clearance on all standard size diameters for free movement and are used in

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web this acme thread general purpose design calculator will determine the three classes of general purpose 2g 3g and 4g for the external and internal threads in application it is suggested that external and internal threads of the same class be used together for general purpose assemblies class 2g being the preferred choice