

TIGHTENING TORQUES 2012	250/300 MX/END	250/300 SMR/SMM	
Front wheel axle flanged nut	M20x1,5	M20x1,5	40 Nm
Front brake caliper fastening screws	M8	M10	30Nm/40 Nm
Rear brake caliper fastening screws (SMM)		M8	25 Nm
Front brake disc fastening screws	M6 dL 10,9	M6 dL 10,9	15 Nm
Rear brake disc fastening screw	M6 dL 10,9	M6 dL 10,9	15 Nm
Rear brake disc fastening nut (SMM)		M8	25 Nm
Upper fork head fastening screws	M8	M8	20 Nm
Lower fork head fastening screws	M8	M8	20 Nm
Marzocchi fork leg fastening screws	M6	M6	12 Nm
Rear wheel axle flanged nut	M22x1,5	M22x1,5	80 Nm
Swing arm axle flanged nut	M16x1,5	M16x1,5	80 Nm
Handlebar caps fastening screws	M8	M8	20 Nm
Handlebar elastic support nut	M10	M10	35 Nm
Upper end shock nut	M10x1,25	M10x1,25	40 Nm
Lower end shock screws	M10x1,25	M10x1,25	35 Nm
Rear sprocket nuts	M8	M8	35 Nm
Rear brake pedal adjustment nut	M6	M6	15 Nm
Engine fastening screws	M10	M10	45 Nm
Rear wheel nut (SMM)		M50	185 Nm
Rear hub locking screws (SMM)	M12x1,25	M12x1,25	31 Nm
General frame screw	M6	M6	10 Nm
General frame nuts	M8	M8	25 Nm
	M10	M10	45 Nm
	M6	M6	15 Nm
	M8	M8	30 Nm
	M10	M10	50 Nm

Vuka Xt 125 Torque Settings

Mervyn Bleach



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National Union Catalog ,1980 Includes entries for maps and atlases Yamaha XT, TT & SR500 Singles Owners
Workshop Manual Mansur Darlington,Mark Coombs,1990 *Yamaha XT & SR 125 Singles* Jeremy Churchill,1984
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