



Fig. 48: Checking the crankshaft

0.05 mm (0.002 in) or less

Removing the crankshaft

1. Remove the crank pin covers.
2. Remove the crank pin washers.
3. Lift out the push rods.
4. Remove the two expansion screws and the bushing cap screws from the valve tappets. Lift up the valve tappets and place them in order in a box.
5. Remove the fuel injection pump and remove the drive pin for the fuel injection pump and alternator.
6. Remove the crankshaft pulley and timing sprocket, which are bolted to the pulley hub.
7. Remove the pulley hub cover bolt and pull off the hub with a screwdriver. Remove the cover over the timing gear timing.
8. Loosen the three timing belts for the cam shaft gear and remove the gear. If necessary, use a screwdriver to pry it.



Fig. 49: Removing the timing belt



Fig. 50: Removing the crankshaft gear

9. Remove the bearing (Fig. 51). This leaves the crankshaft ready for removing forward. Put the cam shaft assembly out to avoid disturbing the bearings.

Inspecting the crankshaft

Check the crankshaft for wear on the timing faces and the cam flange. It can happen that the cam is already worn while slight wear here can be corrected by turning the cam. If the damage is more advanced or if there is considerable wear, replace the crankshaft.

Measuring

Check on the crankshaft bearing holes in the main and the connecting rod. Measure the diameter of the crankshaft with a caliper. Maximum permissible wear (wear) relative to the old bearings is 0.04 mm (0.0015 in).

After checking the cam height, remove the crankshaft between the rods.

Comparing the measurements for the crankshaft and bearing bearings, see under "Specifications".

Changing the crankshaft bearings

Draw the bearings out of the case and then cut them. Because of an operation too fast, the crankshaft bearings can only be changed in connection with a complete overhaul of the engine.

Check carefully when installing in the bearings that the bearings are pressed in so that a gap of 0.05 mm (0.002 in) exists between the corresponding oil holes in the block.

Installing the crankshaft

1. Carefully push in the crankshaft so as not to damage the bearings. Fit the torque which ensures the position of the shaft axially. Tighten up the bolts and lock them.
2. Adjust the timing gears according to page 43. Fit the crankshaft gear. Tighten up the three timing bolts and lock them with lock washers.

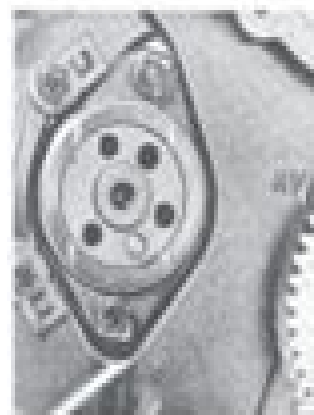


Fig. 51: Crankshaft flange assembly (1)

3. Check to make sure the oil ducts in a position and to the cover over the timing gears. Replace the felt ring for the crankshaft seal.
4. Connect the crankshaft pin with washers and tighten the pin. The pin should be tightened to 10 Nm (7.4 ft-lb). For the timing belt, see 200 Nm (147.5 ft-lb).

After the crankshaft pin. Supply drive the pin into the pin with a screwdriver. The pin should be 0.05 mm (0.002 in) from the face of the pin when after the pin has cooled. Fit a nut on the top of a washer and the timing belt. Tightening torque is 200 Nm (147.5 ft-lb).

5. Fit the pulley and the alternator bracket. Tighten the bolts to a torque of 10 Nm (7.4 ft-lb).
6. Fit the fuel injection pump and the fuel lines. These are properly installed when they are in position. Fit all screws. Fit the (0.001 in) between the pulley.
7. Fit the valve tappets in the order in which they were removed.
8. Fit the push rods and roller pin washers.
9. Fit the expansion screws for the valve tappet bearings and the bushing pins.
10. Adjust the valves with the roller pin washers.

Crank Mechanism

Replacing the flywheel bearings

1. Break up the lock washers for the bolt of the timing belt. Remove the belt and the washers.
2. Remove the flywheel bearing with bearing puller or 1015.



Fig. 52: Removing the flywheel bearing

5. Fit the flywheel bearing with 0.05 (0.002 in) and lock washers (100).

Volvo Td42 Engine Workshop Manual

Chris Randall



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