

VOLVO PENTA GENSET ENGINE

TAD1631GE

1500 rpm, 478 kW (650 hp)

1800 rpm, 546 kW (743 hp)

Reliable & powerful

The TAD1631GE is a powerful, reliable and economical Generating Set diesel built on the dependable in-line six design.

Durability & low noise

Designed for the easiest, fastest and most economical installation. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

Low exhaust emission

The state-of-the-art, high-tech injection and charging system with low internal losses contributes to excellent combustion and low fuel consumption. The TAD1631GE complies with EPA/CARB Tier 1 and TA-Luft exhaust emission regulations.

Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

Technical description:

Engine and block

- Optimized cast iron cylinder block with optimum distribution of forces without the block being unnecessarily heavy.
- Wet, replaceable cylinder liners with flame barrier that protects the cylinder head gaskets against high temperatures.
- Piston cooling for low piston temperature and reduced ring temperature
- Tapered connecting rods to reduce risk of piston cracking
- Nitrocarburized crankshaft with seven bearings for moderate load on main bearings
- Nitrocarburized transmission gears for heavy duty operation
- Keystone top-compression rings for long service life
- Viscous type crankshaft vibration dampers to withstand single bearing alternator torsional vibrations
- Replaceable valve guides and valve seats



Features

- Maintained performance, air temp 40°C, altitude 1000m
- Tropical cooling system (55°C)
- Guaranteed power output 0 to +2%
- EL Governing (G4C-ACB275)
- Low exhaust emissions
- Low noise levels
- Gen Pac configuration

Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filter, for extra high filtration
- The lubricating oil level can be measured during operation
- Gear type lubricating oil pump, gear driven by the transmission

Fuel system

- Bosch fuel injection system including accurate electronic governor,
- Non-return fuel valve
- Twin fuel filters of disposable type,
- Gear type lubricating oil pump, gear driven by the transmission,
- Fine fuel filter with manual feed pump and fuel pressure switch

Turbo charger

- Efficient and reliable turbo charger

Cooling system

- Air to air intercooler
- Gear driven, maintenance-free coolant pump with high degree of efficiency
- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Automatic fan drive belt tensioner.

Electrical system

- Electronic speed governor system controls the engine speed in droop or isochronous mode. The system includes a control unit, speed sender and electro-magnetic actuator (ACB275)

**VOLVO
PENTA**

Volvo Tad1631ge Engine Service Manual

The Volvo logo consists of a light blue horizontal bar with a rounded right end. To the right of the bar is a red circular arc. The word "Volvo" is written in black text on the left side of the blue bar.

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In some sort of inundated with displays and the cacophony of immediate connection, the profound power and mental resonance of verbal artistry frequently fade into obscurity, eclipsed by the regular assault of noise and distractions. Yet, situated within the lyrical pages of **Volvo Tad1631ge Engine Service Manual**, a captivating perform of fictional elegance that pulses with fresh emotions, lies an wonderful journey waiting to be embarked upon. Composed by way of a virtuoso wordsmith, this enchanting opus books visitors on an emotional odyssey, delicately exposing the latent possible and profound impact embedded within the intricate web of language. Within the heart-wrenching expanse of this evocative evaluation, we shall embark upon an introspective exploration of the book is main styles, dissect its charming publishing fashion, and immerse ourselves in the indelible impression it leaves upon the depths of readers souls.

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