

Remove the two screws securing the composite top cover to the housing and remove the cover.

Disconnect the shift cable from the shift mechanism and remove the cable from the housing.

Loosen the clamp securing the large input bellows to the out drive unit. Slip the bellows off the unit.

 Loosen the clamps securing the two exhaust beliews to the out drive unit. Slip the beliews off the unit.

Note! The XHP and XXP do not have through-drive exhaust; therefore, there are no bellows connected to the drive. However, there is an exhaust outlet that will need to be taken off by removing the four botts.

Volvo Xdp Service Manual

Volvo Penta (Firm). Technical Publications Department

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