

10. Assure that all components are out of the rotational path of the lock ring.

#### NOTE

Motorcycles not equipped with the H-D Security System will have the shen connector terminated to a cap attached to the wiring harness of the fuel module connector. Pull the shen connector and press the wiring harness out of the way before turning lock ring.



Figure 4-4. Fuel Cap Remover/Installer (HD-45324)

11. See Figure 4-4. Use FUEL CAP REMOVER/INSTALLER (HD-45324) to unthread and lift off the lock ring.

#### WARNING

Gasoline is extremely flammable and highly explosive. When servicing the fuel system, do not smoke or allow open flame or sparks in the vicinity. Inadequate safety precautions could result in death or serious injury.

12. Lift the fuel pump/filters/fuel level sender assembly out of the fuel tank.
13. Cover the fuel tank opening or drain the fuel tank as required.

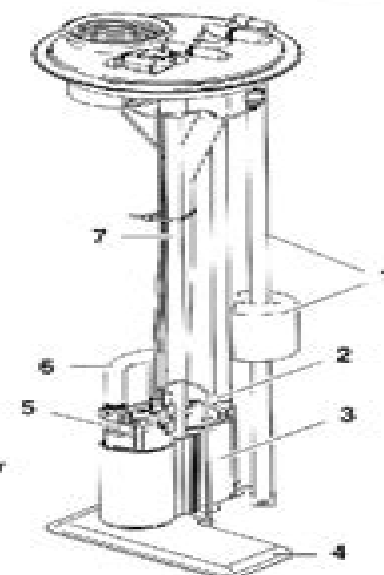
## INSTALLATION

1. Apply a small dab of silicone gasket sealer at four spots around the bottom side of a new quad seal. Install the quad seal onto shoulder of the tank opening. Let the gasket sealer cure for five minutes.

| PART NO. | SPECIALTY TOOL             |
|----------|----------------------------|
| HD-45324 | Fuel cap remover/installer |

2. See Figure 4-6. Insert fuel pump/filters/fuel level sender assembly into fuel tank. The two side by side tabs (1) on the right underside of the top plate mate to a notch in the collar in the fuel tank allowing the top plate to fall into position and the rubber spacer/bumper (5) on the bottom of the fuel pump/filters/fuel level sender assembly to rest on the bottom of fuel tank.

46000



1. Sending unit
2. Pressure side filter
3. Bracket
4. Suction side filter
5. Fuel pump
6. Crossover hose
7. Support rod

Figure 4-5. Fuel Pump/Filters/Fuel Level Sender Assembly

3. See Figure 4-3. Orient the pointer (6) on the lock ring to point 90 degrees to the left side of the motorcycle. In this position the start of the lock ring threads match the start of the threads on the collar of the opening in the fuel tank. Thread on lock ring. Use FUEL CAP REMOVER/INSTALLER (HD-45324) to tighten the lock ring to 54-61 Nm (40-45 ft-lbs).
4. Connect the fuel module connector (5) while supporting the top plate connector with the opposite hand.

#### NOTE

To avoid bending the connector pins, gently press the socket fuel module connector parallel or straight into the pin fuel module connector on the fuel tank top plate.

5. Install the smaller return fuel line (4) and the larger pressure fuel line (3) while supporting the mating port. Press the lines on until the click is heard that indicates engagement.

#### WARNING

Connecting the fuel lines to the wrong outlet port can result in a reverse flow of gasoline upon start up. Inadequate safety precautions could result in death or injury.

6. Attach the pressure (3) and the return (4) fuel lines to the fuel rail.
7. Press on the fuel vapor vent hose (2) while supporting the mating port.

# Vrschb Service Manual

**R Bogdan**



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