1.4 Adjustment work

1.4.1 Release clearance at clutch F (snap ring)

Insert snap ring 77.010/180. (Selected thickness = 1.9 mm). Place dial gauge and bar in position. Extend dial gauge pointer until it touches the end disc, and set dial gauge to "O".

Raise the complete disc set and read off play at the dial gauge.

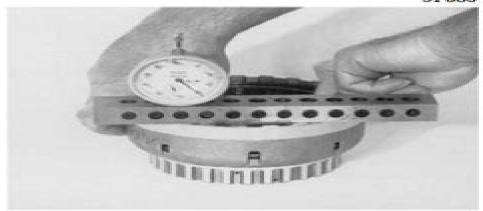
It should be:

- with 4 lined discs = 1,30 to 1,60 mm
- with 5 lined discs = 1.65 to 1.95 mm

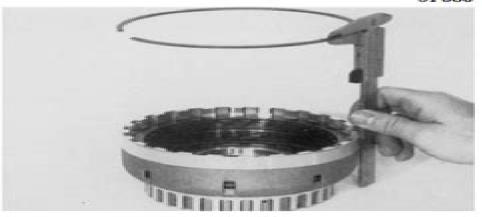
If a different reading is obtained, select a thicker or thinner snap ring.



91 085



91.086



Zf 5hp24 Transmission Workshop Manual

General Motors-Holden's Limited.
Service Division

Zf 5hp24 Transmission Workshop Manual:

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