#### **MERCEDES BENZ VITO**

#### DATOS TECNICOS

Marca	Mercedes-Benz Vito	
Veh-culos	1680	110.0
Motores	OM 601 942	OM 601 970 LA Turbo
Version	Dieset Atmosférico	Diesel Turbointercoolei
Sist de inyección	Indirecta	indirecta
Ciclo	4 tiempos	4 tiempos
Sentido de rotación	En linea	En linea
Orden de inyección	1-3-4-2	1-3-4-2
Nº de cilindros	- 4	4
Disposición	En linea	En linea
Diametro	89.9 mm	89,9 mm
Carrera	92.4 mm	92,4 mm
Cilindrada	2.299 cm	2,299 cm
Potencia (KW/CV)	58 / 79	72 / 98
Par máximo	15.2 kg 2 300 -3.000 rpm	23 kg 1 500 - 2,400 ipm
Relac compresión	22.1	22 1
Regimen ratenti	750 ± 20 rpm	720 ± 10 rpm
Presión compres	26 a 32 bar	26 a 32 bar
Presión compres, min	18 bar	18 bar
Difer: entre cil. (nsax.)	3	3

#### BLOQUE MOTOR

En estos motores, los cilindros estan mecanizados directamente en el bloque. En reparación, es posible encamisar

Control de la estanqueidad: liquido dei circuito de refrigeracion a 60°C con una presión de aire de 2 bar. Altura entre planos de juntas: origen 299,62 mm. Altura plano junta superior y superficie apoyo de tapas de bancada: origen 234,97 a 235,03 mm.

minimo 234,60 mm

Rugosidad del plano de junta superior: 0,012 mm

Defecto paralelismo entre planos de junta: 0.05 mm

Defecto planitud sentido longitud, y transver.: 0,03 mm

Diam interior de cilindros origen 89 a 89,014 mm 89.05 a 89,064 mm letra grupo A 89.06 a 89,006 mm

Ovelización: 0.07 mm
Diam interior alojam: cojinetes: 62,500 mm

Ovalización: 0.02 mm Ancho del apoyo de tope (lateral): 19.979 a 20 mm.

#### Camisas (reparación)

Diametro interior de los alojamientos de collarines de

camisa: parte suc. 94,15 a 94,25 mm parte infer... 92,09 a 92,11 mm

Profundidad parte inferior

Diam interior alojamiento camesa, 91,500 451 50 100

Chafianes de entradas de camesas

parte superior 0.1 a 75° parte inferior 1.5 a 20°

#### CIGUEÑAL

Número de apoyos: Julego en los apoyos nuevo 0.03 a 0.05 mm 0.08 mm Juego laterali: nueve 0.10 a 0.25 mm movinos: 0.30 mm Longitud tomillos bancada: nuevos 62 mm artificial and 45-75 Philosophia Espesor counetes bancada: 2.225 a 2.60 mm amantio 2,260 a 2,265 mm 2.265 a 2.270 mm FOR W 2.270 a 2.275 mm. plance. 2.275 a 2.280 mm. violeta.

#### Wollamee.

El volante motor es de una pieza y esta fijado en el extremo de ciqueñal por ocho tomillos. la posicion de montaje es asegurada por un tetón de centrado. Los tornillos de fijación han de sustituirse sistemáticamente. Salto máximo de superficies de fricción y de fración de ernbradue\* 0.05 mm Defecto máx, planitud superficie fricción: 0.02 mm Rugosidad max: superficie de frioción: Ra=0.008 mm Diam apove corona dentada 275.315 a 275.396 mm Cotas a respetar en mecanizado: entre superficie de fricción y superficie de fijación embraque 8 7 a 8 9 mm entre superficie de fricción y 46 9 a 47 3 mm. fondo de volante Rectificado max, superficie de fricción: 1 mm Satiente de los tetones de centrado del mecanismo de embrague 12.3 a 12.7 mm

#### Corona denta da

Diametro intenor: 275 a 275,052 mm Salto max: admisible: 0.25 mm Temperatura de montale de la corona: 220°C

#### BIELAS

Bielas de acero forjado con cojinetes desmontables. sección en "i", cabeza de corte recto. Tienen un taladro de lubricación entre el pie y la cabeza. Sentido de montaje: marcas lado bomba de inyección. flanco izquierdo Entreeies: 144.97 a 145.03 mm Ancho del pie v de la cabeza 21.95 a 22 mm Diámetro interior de los alciamientos de cojinetes: 51.600 a 51.614 mm Ovalización: O 50 yent Diametro interior alojamiento casquillo pie de biela: 28,500 a 28,521 mm Diámetro exterior casquillo pie de biela: 28.575 a 28.600 mm Apriete del casquisto: 0.05 a 0.10 mm Diametro interior del casquillo montado: 26.012 a 26.018 mm Rugosidad 5 moras Torsión máx, de los ejes de atojamientos: 0,10 Defecto de paralelismo admisible de los ejes sobre una longitud de 100 mm, 0.05 mm Diferencia de peso max, entre las bielas: 2 o Longitud de los termitios de bieta 52 a 52,03 mm DOMESTICAL ... 52.90 mm entrafficier.

# Vito 110d Manual

General Motors Corporation. Detroit
Diesel Engine Division. Product
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