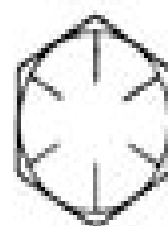
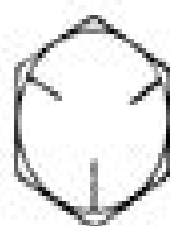
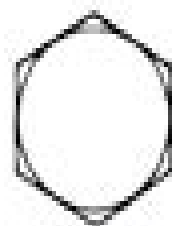


# STANDARD TORQUE SPECIFICATIONS

The following torque specifications are to be used as a general guideline. **FOR SPECIFIC TORQUE VALUES OF FASTENERS Refer to exploded views in the appropriate section.** There are exceptions in the steering, suspension, and engine sections.



Bolt Size	Threads/in	Grade 2	Grade 5	Grade 8
		<u>Torque in. lbs. (Nm)</u>		
#10	24	27 (3.1)	43 (5.0)	60 (6.9)
#10	32	31 (3.6)	49 (5.6)	68 (7.8)
		<u>Torque ft. lbs. (Nm)*</u>		
1/4	20	5 (7)	8 (11)	12 (16)
1/4	28	6 (8)	10 (14)	14 (19)
5/16	18	11 (15)	17 (23)	25 (35)
5/16	24	12 (16)	19 (26)	29 (40)
3/8	16	20 (27)	30 (40)	45 (62)
3/8	24	23 (32)	35 (48)	50 (69)
7/16	14	30 (40)	50 (69)	70 (97)
7/16	20	35 (48)	55 (76)	80 (110)
1/2	13	50 (69)	75 (104)	110 (152)
1/2	20	55 (76)	90 (124)	120 (166)

Metric / Torque    6 x 1.0.    72-78 in. lbs.    8 x 1.25    14-18 ft. lbs    10 x 1.25    26-30 ft. lbs.

# Torque Specifications Polaris 42 Stroke

**M Walker**



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