

Tolerancer maskinbearbejdede komponenter iht EN/ISO 2768 – Klasse m (Middel)
 (Benyttes til følgende processer.: CNC Bearbejdning, opkortning, boring, gevindskæring, laserskæring)

LINEAR DIMENSIONS

Permissible deviations in mm for ranges in nominal lengths	Tolerance class designation (description)			
	f (fine)	m (medium)	c (coarse)	v (very coarse)
0.5 up to 3	± 0.05	± 0.1	± 0.2	-
over 3 up to 6	± 0.05	± 0.1	± 0.3	± 0.5
over 6 up to 30	± 0.1	± 0.2	± 0.5	± 1.0
over 30 up to 120	± 0.15	± 0.3	± 0.8	± 1.5
over 120 up to 400	± 0.3	± 0.5	± 1.2	± 2.5
over 400 up to 1000	± 0.3	± 0.8	± 2.0	± 4.0
over 1000 up to 2000	± 0.5	± 1.2	± 3.0	± 6.0
over 2000 up to 4000	-	± 2.0	± 4.0	± 8.0

EXTERNAL RADIUS AND CHAMFER HEIGHTS

Permissible deviations in mm for ranges in nominal lengths	Tolerance class designation (description)			
	f (fine)	m (medium)	c (coarse)	v (very coarse)
0.5 up to 3	± 0.2	± 0.3	± 0.4	± 0.4
over 3 up to 6	± 0.5	± 0.5	± 1.0	± 1.0
over 6	± 1.0	± 1.0	± 2.0	± 2.0

ANGULAR DIMENSIONS

Permissible deviations in degrees and minutes for ranges in nominal lengths	Tolerance class designation (description)			
	f (fine)	m (medium)	c (coarse)	v (very coarse)
up to 10	$\pm 1^\circ$	$\pm 1^\circ$	$\pm 1^\circ 30'$	$\pm 3^\circ$
over 10 up to 50	$\pm 0^\circ 30'$	$\pm 0^\circ 30'$	$\pm 1^\circ$	$\pm 2^\circ$
over 50 up to 120	$\pm 0^\circ 30'$	$\pm 0^\circ 30'$	$\pm 0^\circ 30'$	$\pm 1^\circ$
over 120 up to 400	$\pm 0^\circ 10'$	$\pm 0^\circ 10'$	$\pm 0^\circ 15'$	$\pm 0^\circ 30'$

Tolerancer koldformet komponenter og svejste konstruktioner iht. EN/ISO 13920 - Klasse B
 (Benyttes til følgende processer.: Rør- profil bukning & valsning, trådbukning, pladebearbejdning og svejsning)

Table 1: Tolerances for linear dimensions

Tolerance class	Range of nominal sizes, L, in mm										
	2 to 30	Over 30 up to 120	Over 120 up to 400	Over 400 up to 1 000	Over 1 000 up to 2 000	Over 2 000 up to 4 000	Over 4 000 up to 6 000	Over 6 000 up to 12 000	Over 12 000 up to 16 000	Over 16 000 up to 20 000	Over 20 000
	Tolerances, t, in mm										
A		± 1	± 1	± 2	± 3	± 4	± 5	± 6	± 7	± 8	± 9
B	± 1	± 2	± 2	± 3	± 4	± 6	± 6	± 10	± 12	± 14	± 16
C		± 3	± 4	± 6	± 8	± 11	± 14	± 18	± 21	± 24	± 27
D		± 4	± 7	± 9	± 12	± 16	± 21	± 27	± 32	± 36	± 40

Table 2: Tolerances for angular dimensions

Tolerance class	Range of nominal sizes, L, in mm (length or shorter leg)		
	Up to 400	Over 400 up to 1000	Over 1000
	Tolerances, $\Delta\alpha$, (in degrees and minutes)		
A	± 20	± 15	± 10
B	± 45	± 30	± 20
C	$\pm 1^\circ$	± 45	± 30
D	$\pm 1^\circ 30'$	$\pm 1^\circ 15'$	$\pm 1^\circ$

Welding Tolerance 13920

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