# TORQUE SPECIFICATIONS

Front exhaust pipe bracket-to-No. 1 oil pan

Front pipe stay-to-front support bracket

No. 1 oil pan-to-real oil seal retainer

Front pipe support bracket-to-front frame

Front pipe-to-manifold

Center pipe-to-tailpipe

Oil pump-to-block

Front pipe-to-center pipe

No. 1 oil pan-to-oil pump

Oil strainer-to-oil pump

No. 1 oil pan-to-cylinder block

No. 2 oil pan-to-No. 1 oil pan

Oil strainer-to-main bearing cap

	US	METRIC
1MZ-FE Engine: (continued)	Laborator a turnamento a la	CO Marian Control
Knock sensor-to-block	29 ft. lbs.	39 Nm
No. 2 idler pulley bracket-to-block	21 ft. lbs.	28 Nm
Water seal plate-to-block	13 ft. lbs.	18 Nm
Alternator bracket-to-block	32 ft. lbs.	43 Nm
Driveplate-to-crankshaft	61 ft. lbs.	83 Nm
Transaxle-to-engine	47 ft. lbs.	64 Nm
No. 1 oil pan-to-transaxle	27 ft. lbs.	37 Nm
Drive plate-to-torque converter clutch	30 ft. lbs.	41 Nm
Flywheel housing under cover-to-transaxle	69 inch lbs.	8 Nm
RR engine insulator-to-block	47 ft. lbs.	64 Nm
FR engine insulator-to-block	47 ft. lbs.	64 Nm
Engine control rod-to-engine RH bracket	47 ft. lbs.	64 Nm
Engine control rod-to-RH fender apron	47 ft. lbs.	64 Nm
RH engine stay-to-water outlet	23 ft. lbs.	31 Nm
RH engine stay-to-engine control rod	23 ft. lbs.	31 Nm
RH engine stay-to-No. 2 RH engine bracket	23 ft. lbs.	31 Nm
FR engine insulator-to-front frame TN	C 59 ft. lbs.	81 Nm
TM	IM 48 ft. lbs.	66 Nm
Engine absorber-to-front frame	35 ft. lbs.	48 Nm
Engine absorber-to-transaxle	35 ft. lbs.	48 Nm
RR engine insulator-to-front frame	48 ft. lbs.	66 Nm
LH engine insulator-to-transaxle	47 ft. lbs.	64 Nm
PS pump-to-PS bracket	31 ft. lbs.	43 Nm
Alternator adjusting bar-to-belt bracket	13 ft. lbs.	18 Nm
Fuel inlet hose-to-fuel filter	21 ft. lbs.	29 Nm

10mm

12mm

15 ft. lbs.

46 ft.lbs.

41 ft. lbs.

22 ft.lbs.

14 ft. lbs.

32 ft. lbs.

14 ft. lbs.

14 ft. lbs.

69 inch lbs.

21 Nm

62 NM

56 Nm

30 Nm

19 Nm

43 Nm

20 Nm 8 Nm

8 Nm

8 Nm

8 Nm

8 Nm

8 Nm

20 Nm

# **Torque Specs For 2e Engine Big Ends**

**AW Chickering** 

## **Torque Specs For 2e Engine Big Ends:**

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