

Torque-Tension Relationship for Metric Fasteners

Property Class	 Class 4.6	 Class 8.8	 Class 10.9	 Class 12.9												
Minimum Tensile Strength Mpa	400	M6 - M16: 800 M20 - M30: 830	1040	1220												
Nominal Size and Thread Pitch	Bolt Torque Specs in Foot Pounds															
	Clamp Load (Bx)	Lubricated	Zinc Plated	Plain & Dry	Clamp Load (Bx)	Lubricated	Zinc Plated	Plain & Dry	Clamp Load (Bx)	Lubricated	Zinc Plated	Plain & Dry	Clamp Load (Bx)	Lubricated	Zinc Plated	Plain & Dry
M4 x 0.70	333	0.7	0.7	0.9	358	1.7	1.9	2.3	1208	2.4	2.7	3.2	1936	2.8	3.2	3.9
M5 x 0.80	528	1.3	1.5	1.8	1387	3.4	3.9	4.5	1995	4.9	5.5	6.5	2339	5.7	6.5	7.8
M6 x 1.00	763	2.3	2.6	3	1998	5.8	6.6	7.7	2816	8.3	9.4	11.1	3291	9.7	11	13.4
M7 x 1.00	1085	3.8	4.3	5	2622	9.7	11	13	4039	13.9	15.8	18.5	4720	16.3	18.4	22.4
M8 x 1.25	1389	5.5	6.2	7.3	3580	14.1	16	18.8	5123	20.2	22.9	26.9	5987	23.8	26.7	32.7
M10 x 1.5	2200	10.8	12.3	14.4	5671	27.9	31.6	37.2	8115	39.9	45.2	53.2	9484	46.7	52.9	64.7
M12 x 1.75	3187	18.9	21.4	25.2	8240	48.7	55.1	64.9	11792	68.6	78.9	92.8	13381	81.4	92.3	111.7
M14 x 2.00	4379	30.2	34.2	40.2	11289	77.8	88.1	103.7	16154	111.3	126.1	148.4	18679	130	147.4	178.7
M16 x 2.00	5943	47	53	62	15320	113	127	151	21924	173	196	230	25622	202	229	279
M18 x 2.5	7381	65	73	86	18822	167	189	220	26934	239	276	318	31477	279	316	384
M20 x 2.5	9286	91	104	122	23938	236	267	314	34256	327	382	449	40334	394	446	544

Torque Specs For 8polaris Magneto

Chao Zhang



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