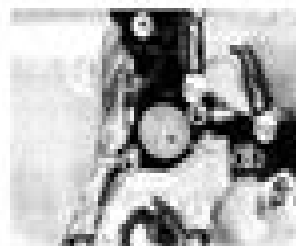


- Install the clutch push rod, spacers and dowel pins.

**NOTE:**

Apply grease to the clutch push rod, when installing it.

 **10000-25030 SUZUKI SUPER GREASE "A"**



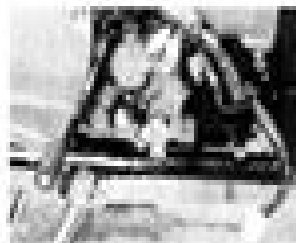
- Install the clutch release cylinder as shown.



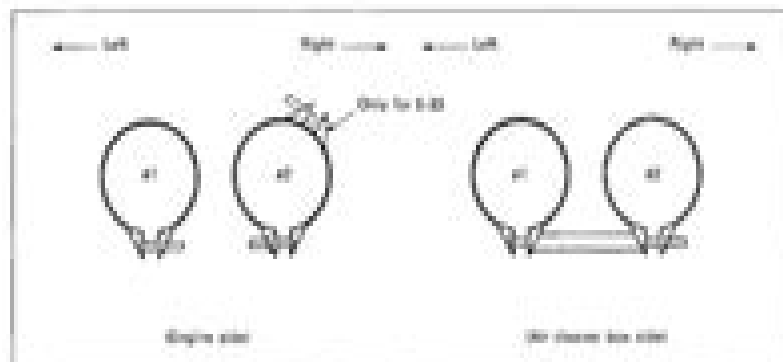
- Properly install the gearshift lever onto the gearshift shaft as shown.

**Standard**

Gearshift lever height: 82 mm (3.23 in)



- Install the carburetor and air cleaner box.
- Position the carburetor clamps as shown in the following illustration.

**NOTE:**

Refer to pages 8-12 to -18 for the cable and hose routing.

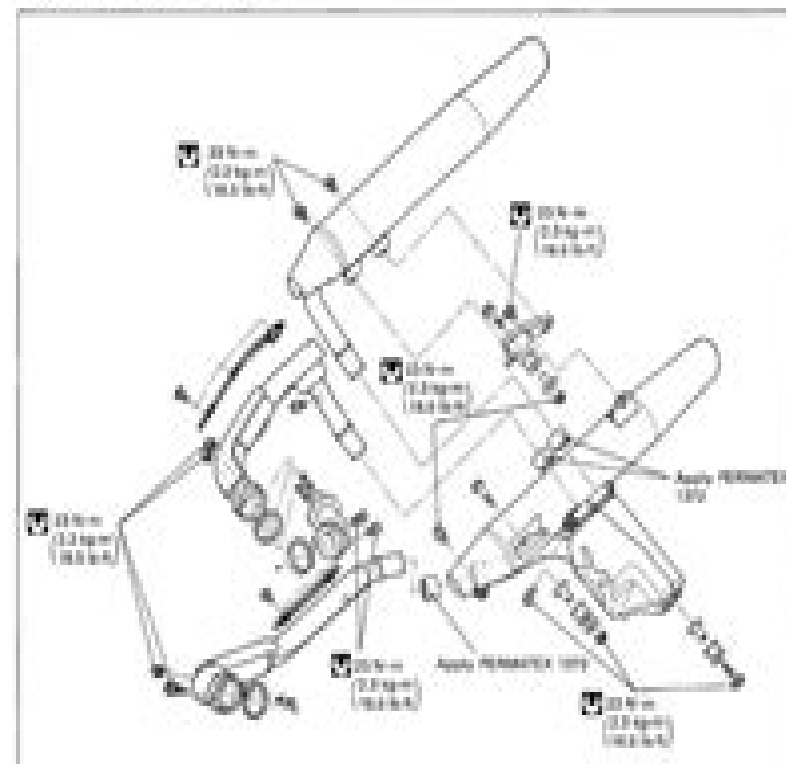
**3-11 ENGINE**

- Apply gas sealer to the inside and outside of the exhaust pipe connector.

**EXHAUST GAS SEALER: PERMATEX 1312**



- Tighten the exhaust pipe bolts and muffler mounting bolts to the specified torque.



- Adjust the following items.

	Page
• Engine oil .....	2-6 and -7
• Throttle valve synchronization .....	3-27 to -28
• Idling adjustment .....	3-8
• Throttle cable play .....	3-10
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**J Spring**



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