

SUZUKI DT50, DT60 AND DT65

(Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm:	
DT50	50/4800-5500
DT60	60/4800-5500
DT65	65/4800-5500

Bore:

DT50 (Prior to 1984)	80 mm (3.15 in.)
DT50 (1984), DT60 & DT65	84 mm (3.31 in.)

Stroke	72 mm (2.83 in.)
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Number of Cylinders	2
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Displacement:

DT50 (Prior to 1984)	723 cc (44.12 cu. in.)
DT50 (1984), DT60 & DT65	798 cc (48.69 cu. in.)

Spark Plug:

NGK	BSHS*
Electrode Gap	0.8-0.9 mm (0.031-0.035 in.)

Ignition Type

Carburetor:

Make	Mikuni
Model	B40-32

Fuel:Oil Ratio	50:1†
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*1984 DT50 models use NGK BSHS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
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Piston Pin Diameter	19.995-20.000 mm (0.7872-0.7874 in.)
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Piston to Cylinder Wall Clearance:

DT50 (Prior to 1984)	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm (0.0044-0.0050 in.)

Max. Crankshaft Runout at Main

Bearing Journal	0.05 mm (0.002 in.)
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Max. Connecting Rod Small End

Side Shake	5.0 mm (0.20 in.)
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TIGHTENING TORQUES

Cylinder Head:

6 mm	8-12 N·m (6-9 ft.-lbs.)
10 mm	40-60 N·m† (29-44 ft.-lbs.)

Crankcase	40-60 N·m† (29-44 ft.-lbs.)
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Exhaust Cover	8-12 N·m (6-9 ft.-lbs.)
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Flywheel Nut	200-210 N·m (145-152 ft.-lbs.)
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Gearcase Pinion Nut	30-40 N·m (22-29 ft.-lbs.)
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Propeller Shaft Nut	50-60 N·m (36-44 ft.-lbs.)
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Standard Screws:

Unmarked or Marked "4"

5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)

Stainless Steel

5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	6-10 N·m (5-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)

Marked "T" or SAE Grade 5

5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

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Table of Contents Suzuki Ls65savage Service Manual

1. Understanding the eBook Suzuki Ls65savage Service Manual
 - The Rise of Digital Reading Suzuki Ls65savage Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Ls65savage Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Ls65savage Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Ls65savage Service Manual
 - Personalized Recommendations

- Suzuki Ls65savage Service Manual User Reviews and Ratings
- Suzuki Ls65savage Service Manual and Bestseller Lists
- 5. Accessing Suzuki Ls65savage Service Manual Free and Paid eBooks
 - Suzuki Ls65savage Service Manual Public Domain eBooks
 - Suzuki Ls65savage Service Manual eBook Subscription Services
 - Suzuki Ls65savage Service Manual Budget-Friendly Options
- 6. Navigating Suzuki Ls65savage Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Ls65savage Service Manual Compatibility with Devices
 - Suzuki Ls65savage Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Ls65savage Service Manual
 - Highlighting and Note-Taking Suzuki Ls65savage Service Manual
 - Interactive Elements Suzuki Ls65savage Service Manual
- 8. Staying Engaged with Suzuki Ls65savage Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Ls65savage Service Manual
- 9. Balancing eBooks and Physical Books Suzuki Ls65savage Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Ls65savage Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki Ls65savage Service Manual
 - Setting Reading Goals Suzuki Ls65savage Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki Ls65savage Service Manual
 - Fact-Checking eBook Content of Suzuki Ls65savage Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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