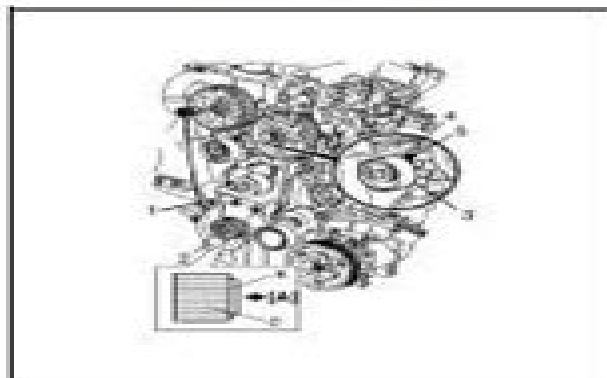




- 3) Install timing belt inner cover (1), timing belt pulley (2) and timing belt tensioner (3), if necessary.

CAUTION:

Install timing belt pulley so that boss side (6) may come to the gasket holder plate side.

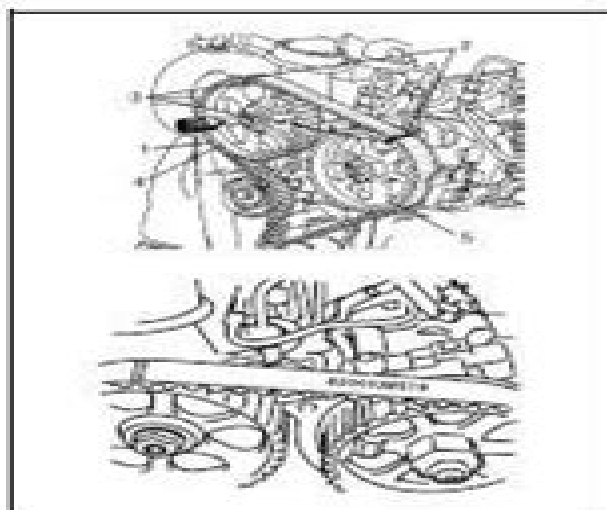
NOTE:

Be sure to position peg (5) of timing belt tensioner (3) to groove (4) of cylinder block precisely.

Tightening torque

Timing belt inner cover bolt: 9 N·m (0.9 kg-m, 7.0 lb-ft)

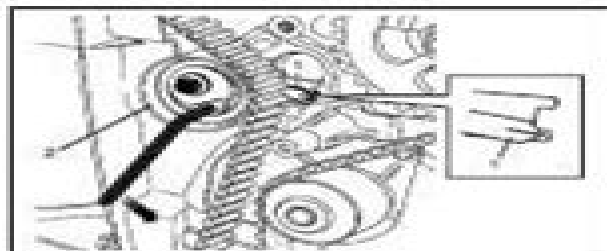
(A) Gasket holder plate side



- 4) Install timing belt (1) aligning its matching lines (2) with matching marks (3) of camshaft pulley (4) and high pressure pump pulley (5).

NOTE:

- Be sure to install timing belt to proper direction as shown in figure.
- Timing belt has 18 teeth between its matching lines.



- 5) Using hexagon wrench, align movable index (1) of timing belt tensioner (2) to specified position as shown in figure by turning timing belt tensioner counterclockwise. And then, tighten timing belt tensioner bolt to specified torque.

Tightening torque

Timing belt tensioner bolt (a): 27 N·m (2.7 kg-m, 19.5 lb-ft)

Suzuki Ignis Rg413 Rg415 Workshop Repair Service Manual

Chris Rogers, Pete Shoemark



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