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Manager of Property Lines

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ENGINE SPECIFICATIONS

January 2001 ES-TOY04R

General

Manufacturer	TOYOTA		
Model/Year	3L	8/1988 -	7/00 to
L/(CID)	2,779cc DIESEL	No. of Cylinders	4
Bore & Stroke	96.0mm X 96.0mm		
Firing Order	1-3-4-2		
Compression Ratio	22.3:1	Idle Speed	700 rpm
Comp. Pressure @ RPM	3.2 MPa @ 250 rpm	2.0 MPa min.	<490 kPa diff.
Oil Pressure	29 kPa min at idle	Oil Capacity & Grade	6.5 ltr dry CC-CD
Injection Timing	Dial indicator and	plunger stroke.	1.0 3.00

Block

Bore Diameter Standard	96.000 - 96.030 mm	
Maximum Overbore	1.00 mm	
Liner Flange Height & Fit	N/A Repair sleeves are available.	
Crankshaft Housing Bore	66,000 - 66,020 mm	
Camshaft Housing Bore	No. 1: 38.015 - 38.027 mm Nos. 2 - 5: 31.015 - 31.027 mm	
Block Deck Height	0.20 mm warp limit	

Pistons & Rings

Piston to Bore Clearance	0.05 - 0.07 mm @ 56.27 - 56.33 mm from crown.	
Piston Protrusion	0.68 - 0.97 mm (Graded head gaskets - refer notes.)	
Gudgeon Pin Diameter	29.000 - 29.012 mm	
Gudgeon Pin Clearance	0.004 - 0.012 mm Limit: 0.05 mm	
Ring Equipment	Top: 2.0 mm (½K), 2 rd : 2.0 mm; Oil: 4.0 mm.	
Piston Ring End Gap	Top: 0.35 = 0.65 mm: 2 nd : 0.30 = 0.60 mm: Oil: 0.20 = 0.50 mm.	

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Toyota 31 Engine Specifications

Jin-Ying Zhang

Toyota 31 Engine Specifications:

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