

SERVICE SPECIFICATIONS
SERVICE DATA

| | | | | |
|--|--|---|--|--|
| Compression pressure | STD Limit | 1,177 kPa 981 kPa 980 kPa (1.0 kgf/cm², 14 psi) or less | 12.0 kgf/cm² 10.0 kgf/cm² | 171 psi 142 psi |
| Cylinder head | Difference between each cylinder | | | |
| | Head surface warpage | Limit | 0.15 mm | 0.0059 in. |
| | Manifold surface warpage | Limit | 0.20 mm | 0.0079 in. |
| | Valve seat Refacing angle | Intake Exhaust Contacting angle | 30°, 45°, 60° 30°, 45°, 65° 45° | |
| | | Contacting width | 1.2 – 1.6 mm | 0.047 – 0.063 in. |
| Valve guide bushing | Inner diameter | Intake Exhaust | 8.01 – 8.03 mm 8.01 – 8.03 mm | 0.3154 – 0.3161 in. 0.3154 – 0.3161 in. |
| | Outer diameter | STD O/S 0.05 | 13.040 – 13.051 mm 13.090 – 13.101 mm | 0.5134 – 0.5138 in. 0.5154 – 0.5158 in. |
| | Replacing temperature (cylinder head side) | | Approx. 90°C (194°F) | |
| | | | | |
| Valve | Valve overall length | STD Intake Exhaust | 113.5 mm 112.4 mm | 4.468 in. 4.425 in. |
| | Valve face angle | | 44.5° | |
| | Stem diameter | STD Intake Exhaust | 7.970 – 7.985 mm 7.965 – 7.980 mm | 0.3138 – 0.3144 in. 0.3136 – 0.3142 in. |
| | Stem end refacing | Limit | 0.5 mm | 0.020 in. |
| | Stem oil clearance | STD Intake Exhaust | 0.025 – 0.06 mm 0.03 – 0.065 mm | 0.0010 – 0.0024 in. 0.0012 – 0.0026 in. |
| | | Limit Intake Exhaust | 0.08 mm 0.10 mm | 0.0031 in. 0.0039 in. |
| | Valve head edge thickness | STD | 1.0 mm | 0.039 in. |
| | | Limit | 0.6 mm | 0.024 in. |
| | | | | |
| | | | | |
| Valve spring | Free length | | 48.5 mm | 1.909 in. |
| | Installed load at 40.5 mm (1.594 in.) | STD Limit | 294 N 279 N | 66.1 lbf 62.8 lbf |
| | Squareness | Limit | 1.6 mm | 0.063 in. |
| Rocker arm and shaft | Rocker arm inside diameter | | 16.000 – 16.016 mm | 0.6299 – 0.6306 in. |
| | Rocker shaft diameter | | 15.97 – 15.99 mm | 0.6287 – 0.6295 in. |
| | Shaft to arm oil clearance | STD Limit | 0.01 – 0.05 mm 0.08 mm | 0.0004 – 0.0020 in. 0.0031 in. |
| Intake, exhaust manifolds and air intake chamber | Manifold surface warpage | Limit Intake Exhaust Air intake chamber | 0.2 mm 0.7 mm 0.2 mm | 0.008 in. 0.028 in. 0.008 in. |
| | | | | |
| | | | | |
| Chain and sprocket | Crankshaft sprocket wear | Limit | 59.4 mm | 2.339 in. |
| | Camshaft sprocket wear | Limit | 113.8 mm | 4.480 in. |

Toyota Camry Repair Manual Engine Torque Settings

Pasquale De Marco



Toyota Camry Repair Manual Engine Torque Settings:

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