

Removal and Installation

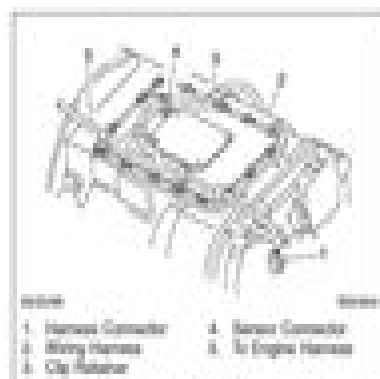


Fig. 3. Strapping harness and Components



Fig. 4. Clutch linkage

**WARNING**

Secure the transmission to the jack according to the manufacturer's instructions to prevent it from falling. Failure to do so can cause transmission damage and/or bodily harm.

15. Position a suitable jack under the transmission and fasten it with chains. See Fig. 5.

NOTE: The type of transmission support bracket installed depends on the model of engine and



Fig. 5. Transmission Center Lines

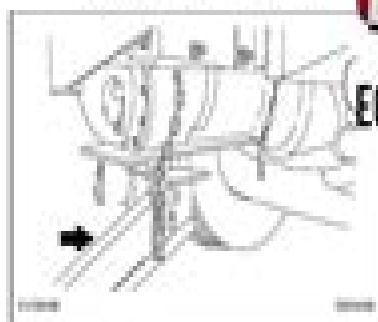


Fig. 6. Transmission Jack

transmission. See the transmission manufacturer's manual for more information.

16. Remove the rear transmission support bracket, if so equipped.

Note the positioning of the shims for installation.

17. Remove the transmission mounting bolts from the bell housing. See Fig. 7.

Removal and Installation

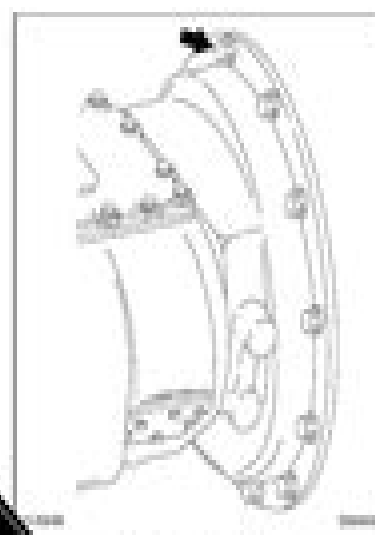


Fig. 7. Mounting Bolts

**CAUTION**

To make sure the release lever fingers clear the release bearing, check that the release arm clears the case-mounted components as it is rotated.

18. Separate the transmission from the engine fly-wheel housing.

Make sure the clutch release lever is rotated over the wear pads and clears the release bearing as the transmission is moved rearward. See Fig. 8.

19. Remove the transmission from the vehicle.

Installation

1. Move the shift mechanism to shift the transmission into gear. See Fig. 9.
2. Make sure the flat side of the release bearing housing is facing upward. See Fig. 10.
3. Apply a small quantity of grease to the fingers of the clutch release fork. See Fig. 11.



Fig. 8. Clutch Release Lever Clearing the Release Bearing



Fig. 9. Shift Mechanism

4. Apply a small quantity of grease to the clutch wear pads. See Fig. 12.
5. Align the transmission with the flywheel housing and clutch. See Fig. 13.
 - 5.1 Make sure the transmission is square to and lined up with the flywheel housing.
 - 5.2 Align the input shaft and clutch hub splines by turning the output shaft.

IMPORTANT: Do not force the transmission onto the flywheel housing or clutch. If the transmis-

Sterling Truck Parts Manual

Christian Drosten



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