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Small Arms Training

Volume I, Pamphlet No. 22

Sten Machine Carbine

1942

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By Command of the Army Council,

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THE WAR OFFICE,
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STEN, MARK III



Fig. 3

3. The main points of difference between Marks I, II and III are as follows:—

Mark I.—Fixed barrel with full length casing, perforated and fitted with sling swivel, flash eliminator, and foresight protectors. Wooden fore-end with folding forward hand grip. Skeleton butt; fixed magazine housing.

Mark II.—No woodwork, removable barrel with no flash eliminator. Tubular butt. Foresight at fore end of breech casing.

Mark III.—Breech casing continued forward to form barrel casing with a rib running full length along the top; foresight, with no protectors, at muzzle end.

Casing, trigger mechanism not fixed by screws, but sprung on. Mark II type of butt.

LESSON 1.—INTRODUCTION, LOADING AND UNLOADING

Instructor's notes

Stores:—

*Machine carbine, magazines, magazine filler, ball cartridges.**

All parts will be named as dealt with (see Fig. 4).

* Ball cartridges must be used for magazine filling only. Their use must be carefully supervised and in no circumstances will they be used for any other purpose.

Sten Assembly Manual

Peipei Pang



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