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116

# Small Arms Training

Volume I, Pamphlet No. 22

Sten Machine Carbine

1942

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By Command of the Army Council,

Ten Wan Oprior, 22nd August, 1942

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STEN, MARK III



Fig. 3.

3. The main points of difference between Marks I, II and III are as follows:---

Mark I.—Fixed barrel with full length casing, perforated and fitted with sling swivel, flash eliminator, and foresight protectors. Wooden fore-end with folding forward hand grip. Skeleton butt; fixed magazine housing.

Mark II.—No woodwork, removable barrel with no flash eliminator. Tubular butt, Foresight at fore end of breech casing.

Mark III.—Breech casing continued forward to form burrel casing with a rib running full length along the top; foresight, with no protectors, at muscle end.

Casing, trigger mechanism not fixed by screws, but spring on. Mark II type of butt.

# LESSON I.—INTRODUCTION, LOADING AND UNLOADING

Instructor's notes

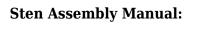
Stores :-

Machine carbine, magazines, magazine filler, ball cartridges.\*
All parts will be manned as doubt with (nee Fig. 4).

Bull cartridges must be used for magazine filling only. Their use must be executly supervised and in an ejecutrulances will they be used jue any other purposes.

# **Sten Assembly Manual**

**Peipei Pang** 



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# **Table of Contents Sten Assembly Manual**

- 1. Understanding the eBook Sten Assembly Manual
  - The Rise of Digital Reading Sten Assembly Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Sten Assembly Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Sten Assembly Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Sten Assembly Manual
  - Personalized Recommendations
  - Sten Assembly Manual User Reviews and Ratings
  - Sten Assembly Manual and Bestseller Lists
- 5. Accessing Sten Assembly Manual Free and Paid eBooks
  - Sten Assembly Manual Public Domain eBooks
  - Sten Assembly Manual eBook Subscription Services
  - Sten Assembly Manual Budget-Friendly Options

- 6. Navigating Sten Assembly Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - Sten Assembly Manual Compatibility with Devices
  - Sten Assembly Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Sten Assembly Manual
  - Highlighting and Note-Taking Sten Assembly Manual
  - Interactive Elements Sten Assembly Manual
- 8. Staying Engaged with Sten Assembly Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Sten Assembly Manual
- 9. Balancing eBooks and Physical Books Sten Assembly Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Sten Assembly Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Sten Assembly Manual
  - Setting Reading Goals Sten Assembly Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Sten Assembly Manual
  - Fact-Checking eBook Content of Sten Assembly Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements

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