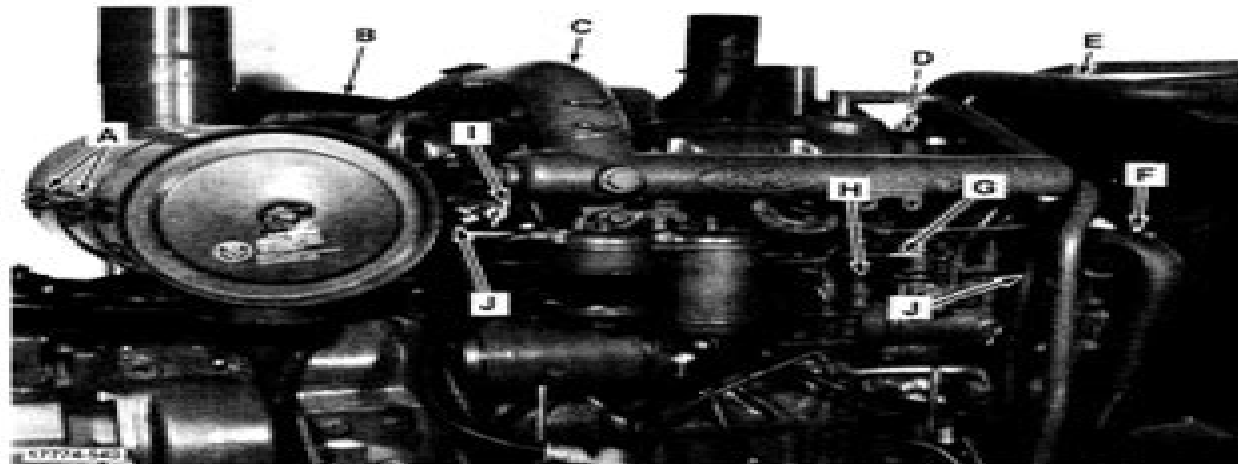


SECTION 1B

ENGINE



Engine — Right Side

A Air cleaner mounting clamp
B Turbocharger intake tube
C Turbocharger crossover tube

D Temperature sender lead
E Upper radiator hose
F Lower radiator hose
G Throttle

Figure 1B-1

H Fuel solenoid lead
I Heater shut-off
J Heater hoses

The design of the 9030 Tractor and engine dictates that removal of the front cover or oil pan requires the engine be removed from the tractor. If it is necessary to examine the timing gears or do any work to the engine lower end such as replacing the oil pump, camshaft, crankshaft or pistons, the engine must be removed.

ENGINE — REMOVAL

1. Remove the batteries. See "Battery — Removal" Section 3, Electrical, in this manual.
2. Remove the fan, spacer, and fan shroud. Drain the radiator. Place a piece of cardboard in front of the radiator to protect the fins. See "Radiator — Removal" in this section.

NOTE: It is not necessary to remove the radiator.

3. Remove the alternator. See "Alternator — Removal" in Section 3, Electrical. Remove the A/C compressor belt. Remove the A/C compressor attaching bolts and lay the compressor outside the tractor frame.

NOTE: It is NOT necessary to discharge the air conditioning system.

4. Remove the turbocharger air intake tube, B, Figure 1B-1. Open the air cleaner mounting clamps, A, and remove the air cleaner.
5. Remove the turbocharger crossover tube, C, and the coolant temperature sender lead, D.
6. Remove the upper and lower radiator hoses, E and F, also remove the oil cooler lines.
7. Remove the fuel shut-off solenoid lead, H.

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1. Understanding the eBook Versatile 9030 Service Manual
 - The Rise of Digital Reading Versatile 9030 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Versatile 9030 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Versatile 9030 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Versatile 9030 Service Manual
 - Personalized Recommendations
 - Versatile 9030 Service Manual User Reviews and Ratings
 - Versatile 9030 Service Manual and Bestseller Lists
5. Accessing Versatile 9030 Service Manual Free and Paid eBooks
 - Versatile 9030 Service Manual Public Domain eBooks
 - Versatile 9030 Service Manual eBook Subscription Services
 - Versatile 9030 Service Manual Budget-Friendly Options

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 - ePub, PDF, MOBI, and More
 - Versatile 9030 Service Manual Compatibility with Devices
 - Versatile 9030 Service Manual Enhanced eBook Features
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 - Highlighting and Note-Taking Versatile 9030 Service Manual
 - Interactive Elements Versatile 9030 Service Manual
8. Staying Engaged with Versatile 9030 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Versatile 9030 Service Manual
9. Balancing eBooks and Physical Books Versatile 9030 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Versatile 9030 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Versatile 9030 Service Manual
 - Setting Reading Goals Versatile 9030 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Versatile 9030 Service Manual
 - Fact-Checking eBook Content of Versatile 9030 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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