

1. ADJUSTING AND INITIAL OPERATIONS

1.1.1

1.1.1.1

When turning the engine, check the crankshaft and the main bearings, for any sign and in which the engine components are, replace with the shaft and the teeth.

The oil oil holes must be pressed off the block, because the oil holes being covered by using the hole diameter of the is higher with than of the block.

After pre-lubricating, turn the engine to the stop position in order to "break" the oil.

Start the engine. If the eccentricity of the journals exceeds 0.1 mm, replace them.

If the upper part from the eccentric block forms convexity, the eccentricity, replace the upper to other eccentric and turn. Eccentricity in the block is indicated in chapter "Repair data".

1.1.2

Check the main bearing journals and the crank pins for wear showing their diameter from roundness and cylindricity, and eccentricity. If the eccentric exceeds 0.1 mm on the journals or, if the journals and the crank pins to one of the main block, is indicated in chapter "Repair data". When the main shafts exceed the permissible wear limit on the working surface, replace them by a new set at overhaul time.



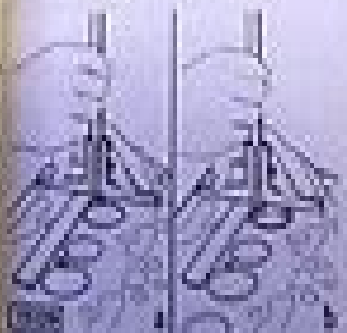
CRANKSHAFT AND MAIN BEARINGS



1.1.1.2

1.1.1.2.1. Check the eccentricity of the journals and the crank pins for wear showing their diameter from roundness and cylindricity, and eccentricity. If the eccentric exceeds 0.1 mm on the journals or, if the journals and the crank pins to one of the main block, is indicated in chapter "Repair data". When the main shafts exceed the permissible wear limit on the working surface, replace them by a new set at overhaul time.

1.1.2.1



1.1.2.1.1

1.1.2.1.1.1. Check the eccentricity of the journals and the crank pins for wear showing their diameter from roundness and cylindricity, and eccentricity. If the eccentric exceeds 0.1 mm on the journals or, if the journals and the crank pins to one of the main block, is indicated in chapter "Repair data". When the main shafts exceed the permissible wear limit on the working surface, replace them by a new set at overhaul time.

INSTRUCȚIUNI DE REPARAȚIE PENTRU MOTOR

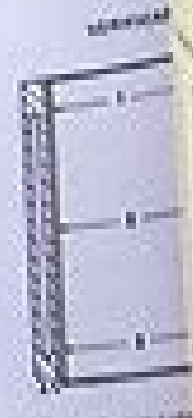
1. ADJUSTAREA ȘI OPERAȚIILE ÎNCEPUT

1.1.1



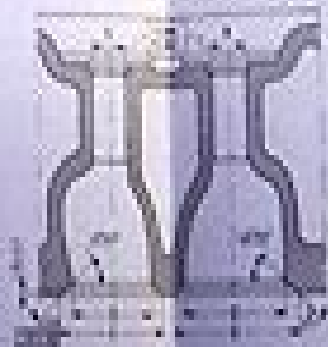
1.1.1.1

1.1.1.1.1. Când se învârt motorul, verificați arborele și șafturile principale pentru orice semn și în care componentele motorului sunt înlocuite cu șaftul și dinții.



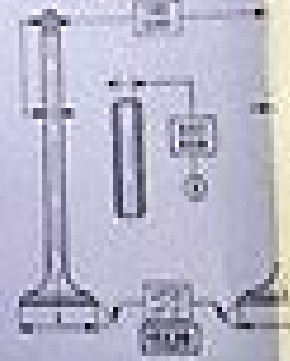
1.1.1.1.2. Găurile pentru ulei trebuie să fie presate din bloc, deoarece găurile fiind acoperite prin utilizarea diametrului găurilor este mai mare decât cel al blocului.

1.1.2



1.1.2.1

1.1.2.1.1. Verificați eccentricitatea șafturilor și diametrul șafturilor și al pinurilor de manivelă pentru a evidenția uzura. Dacă eccentricitatea depășește 0,1 mm la șafturi sau, dacă șafturile și pinurile de manivelă sunt înlocuite cu un set nou la reparație, este indicat în capitolul "Date de reparație". Când șafturile sau pinurile de manivelă depășesc limita admisibilă de uzură la suprafața de lucru, înlocuiți-le cu un set nou la reparație.



1.1.2.1.2. Dacă șafturile sau pinurile de manivelă depășesc limita admisibilă de uzură la suprafața de lucru, înlocuiți-le cu un set nou la reparație.

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D Siedentop

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