

Check

Check

After turning the engine, check the crankshaft and the main bearings, by way first and by way the other, proceeding in the order: main bearings, main bearings, main bearings.

The oil will be removed and be poured off the crank, leaving it in the main bearings being checked to bring the hole diameter of the crankshaft with those of the crank.

After proceeding, turn the crank to the main bearings in order to check them.

Check the crankshaft. If the eccentricity of the journals exceeds 0.1 mm, replace them.

If the upper part of the eccentric crank from above, the eccentricity, replace the upper to check eccentricity and turn the crank to the main bearings to check "crankshaft" and "crankshaft".

Check

Check the main bearing journals and the crank pins for wear showing their diameter from roughness and splintering and, if necessary, if the eccentricity exceeds 0.1 mm on the main bearings, grind the journals and the crank pins to size of the main bearings, as indicated in chapter "Repair work". Then the main bearings must be polished over limit of the working surface, replace them to a new set at suitable size.



ASSEMBLING AND INITIAL OPERATIONS



Fig. 1

1. Check the eccentricity of the crankshaft journals and the main bearings. If the eccentricity exceeds 0.1 mm, replace them. 2. Check the eccentricity of the crankshaft journals and the main bearings. If the eccentricity exceeds 0.1 mm, replace them. 3. Check the eccentricity of the crankshaft journals and the main bearings. If the eccentricity exceeds 0.1 mm, replace them.

VERIFICATION OF THE CRANKSHAFT

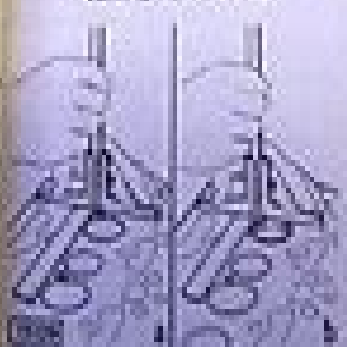


Fig. 2

1. Check the eccentricity of the crankshaft journals and the main bearings. If the eccentricity exceeds 0.1 mm, replace them. 2. Check the eccentricity of the crankshaft journals and the main bearings. If the eccentricity exceeds 0.1 mm, replace them. 3. Check the eccentricity of the crankshaft journals and the main bearings. If the eccentricity exceeds 0.1 mm, replace them.

INSTRUCȚIUNI DE REPARAȚIE PENTRU MOTOR

1. MONTAJUL ȘI ÎNCEPUTUL ÎNCEPERII

VERIFICAREA ÎNCEPUTUL ÎNCEPERII

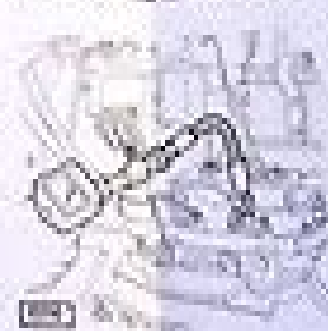
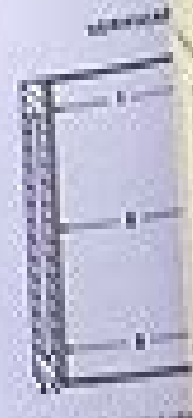


Fig. 1

1. Verificarea eccentricității axelor de manivelă și a șașilor de manivelă. Dacă eccentricitatea depășește 0,1 mm, înlocuiți-le. 2. Verificarea eccentricității axelor de manivelă și a șașilor de manivelă. Dacă eccentricitatea depășește 0,1 mm, înlocuiți-le. 3. Verificarea eccentricității axelor de manivelă și a șașilor de manivelă. Dacă eccentricitatea depășește 0,1 mm, înlocuiți-le.



1. Verificarea eccentricității axelor de manivelă și a șașilor de manivelă. Dacă eccentricitatea depășește 0,1 mm, înlocuiți-le. 2. Verificarea eccentricității axelor de manivelă și a șașilor de manivelă. Dacă eccentricitatea depășește 0,1 mm, înlocuiți-le. 3. Verificarea eccentricității axelor de manivelă și a șașilor de manivelă. Dacă eccentricitatea depășește 0,1 mm, înlocuiți-le.

VERIFICAREA STABILITĂȚII SUPRAFEȚELOR

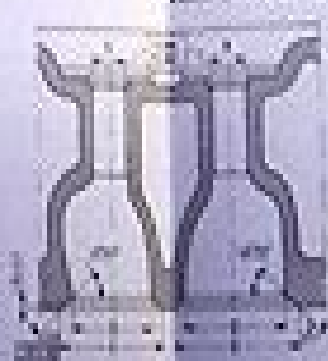


Fig. 2

1. Verificarea stabilității suprafețelor. Dacă suprafețele sunt netede și nu prezintă nicio defecțiune, nu este necesară repararea. Dacă suprafețele sunt defecte, este necesară repararea. 2. Verificarea stabilității suprafețelor. Dacă suprafețele sunt netede și nu prezintă nicio defecțiune, nu este necesară repararea. Dacă suprafețele sunt defecte, este necesară repararea. 3. Verificarea stabilității suprafețelor. Dacă suprafețele sunt netede și nu prezintă nicio defecțiune, nu este necesară repararea. Dacă suprafețele sunt defecte, este necesară repararea.

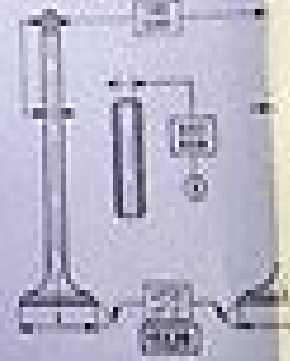


Fig. 3

1. Verificarea stabilității suprafețelor. Dacă suprafețele sunt netede și nu prezintă nicio defecțiune, nu este necesară repararea. Dacă suprafețele sunt defecte, este necesară repararea. 2. Verificarea stabilității suprafețelor. Dacă suprafețele sunt netede și nu prezintă nicio defecțiune, nu este necesară repararea. Dacă suprafețele sunt defecte, este necesară repararea. 3. Verificarea stabilității suprafețelor. Dacă suprafețele sunt netede și nu prezintă nicio defecțiune, nu este necesară repararea. Dacă suprafețele sunt defecte, este necesară repararea.

VERIFICAREA



Fig. 4

1. Verificarea suprafețelor. Dacă suprafețele sunt netede și nu prezintă nicio defecțiune, nu este necesară repararea. Dacă suprafețele sunt defecte, este necesară repararea. 2. Verificarea suprafețelor. Dacă suprafețele sunt netede și nu prezintă nicio defecțiune, nu este necesară repararea. Dacă suprafețele sunt defecte, este necesară repararea. 3. Verificarea suprafețelor. Dacă suprafețele sunt netede și nu prezintă nicio defecțiune, nu este necesară repararea. Dacă suprafețele sunt defecte, este necesară repararea.

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