

Driven Pulley (F/M/XF)

REMOVING

1. With the engine off, remove the drive belt (see Drive Belt in this section).
2. Slide the driven pulley off the shaft.

NOTE: Account for its any alignment washers. These washers must be in place during installation.

DISASSEMBLING

1. Place the driven pulley on the Driven Pulley Compression Tool, then install the compression finger spacer and wing nut and compress the driven pulley spring.



FIGURE 6-100

2. Remove the two-hand screws (A) securing the back-side cover, then remove the six screws (B) securing the variable sheave to the torque bracket.



FIGURE 6-101

NOTE: To loosen the cap screws, it may be necessary to heat the heads with a torch to soften the Loctite.

3. Release the compression of the spring by removing the wing nut, then remove the variable sheave.



FIGURE 6-102

4. Remove the stationary sheave, then remove the plate spring nut.



FIGURE 6-103

5. Remove the spring and remaining spring nut.



FIGURE 6-104



FIGURE 6-105

6

CLEANING AND INSPECTING

1. Using parts-cleaning solvent, wash grooves, drive belt slot, and torque bracket off all components.

CAUTION

Do not use steel wool or a wire brush to clean driven pulley components. A wire brush or steel wool will cause the sheaves to be gouged (thus, the drive belt may not ride properly between sheaves). Decreased performance and possible accelerated drive belt wear will result.

2. Inspect the rollers for damage, cracks, or wear.
3. Inspect the sheaves for any grooves, cracks, or other damage. Also, inspect threaded areas of sheaves for damaged or stripped threads.
4. Inspect the back-side cover and torque bracket for cracks or damage. The snap portions of the bracket must be free of grooves and damage. Minor scratches may be repaired using 450 grit water-soluble sandpaper.
5. Inspect spring for distortion, crystallization, or breaks.
6. Inspect the cover and variable sheave bearings for wear. For each inspection bearing, measure the outside diameter of the shaft and the inside diameter of the bearing. Compare the numbers. Clearance between the shaft and the respective bearing must not exceed 0.025 in. If the clearance exceeds the specification, the driven pulley must be replaced.



FIGURE 6-106

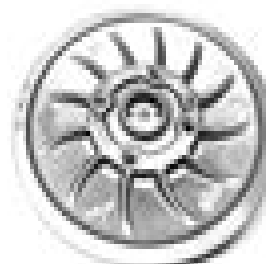


FIGURE 6-107

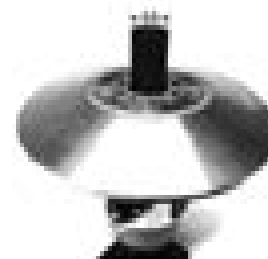


FIGURE 6-108

REPLACING TORQUE BRACKET BEARING/COVER BEARING

1. Remove the snap ring.
2. Using a suitable driving tool, drive the bearing out.

WARNING

Always wear safety glasses when using the bearing driver.

3. Install the new bearing, then secure with the snap ring.

REPLACING ROLLERS

1. Bend the locking tabs down away from the shoulder bolt, then remove the bolt.



FIGURE 6-109

2. Place a new roller into position and secure with the shoulder bolt (with a drop of red Loctite 277). Tighten securely and bend the lock tabs to contact the bolt head.

NOTE: If the flat does not align with the tabs, tighten the shoulder bolt until it aligns.

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Table of Contents Slick F1100 Master Service Manual

1. Understanding the eBook Slick F1100 Master Service Manual
 - The Rise of Digital Reading Slick F1100 Master Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Slick F1100 Master Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Slick F1100 Master Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Slick F1100 Master Service Manual

- Personalized Recommendations
 - Slick F1100 Master Service Manual User Reviews and Ratings
 - Slick F1100 Master Service Manual and Bestseller Lists
5. Accessing Slick F1100 Master Service Manual Free and Paid eBooks
 - Slick F1100 Master Service Manual Public Domain eBooks
 - Slick F1100 Master Service Manual eBook Subscription Services
 - Slick F1100 Master Service Manual Budget-Friendly Options
 6. Navigating Slick F1100 Master Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Slick F1100 Master Service Manual Compatibility with Devices
 - Slick F1100 Master Service Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Slick F1100 Master Service Manual
 - Highlighting and Note-Taking Slick F1100 Master Service Manual
 - Interactive Elements Slick F1100 Master Service Manual
 8. Staying Engaged with Slick F1100 Master Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Slick F1100 Master Service Manual
 9. Balancing eBooks and Physical Books Slick F1100 Master Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Slick F1100 Master Service Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Slick F1100 Master Service Manual
 - Setting Reading Goals Slick F1100 Master Service Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Slick F1100 Master Service Manual

- Fact-Checking eBook Content of Slick F1100 Master Service Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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