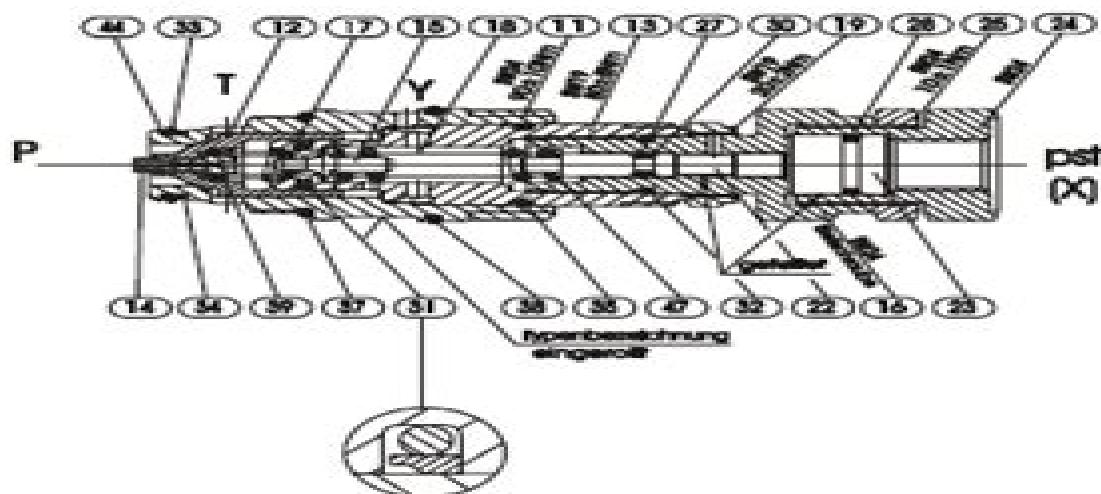


Slew motor - pressure limitation

Valve type: Pilot-operated pressure relief valve with pressure hook-up
This valve effects a smoother braking of the slew procedure

- Description of function
- Setting instructions



TC 75/125, TW 85/110 (HR 32/42 HML 32/42):

The spring (47) is pre-loaded by an external pressurization of the piston (23) with pilot pressure (P_{st} max. 30 bar) via the port x.

The value of the spring pre-load is determined by the piston stroke (23).

The hook-up pressure increase $\cdot p$ is adjusted to 100 or 150 bar. The adjustment has to be effected by the setting screw (24) and the counter nut (25). 1 turn corresponds to 150 bar.

Adjustment of the main pressure and hook-up pressure:

- • Connect gauge to pump test port (I) of the double pump at the accessory drive
- • Adjust main pressure relief valve at valve bank (II) to more than 250 bar
- • Disconnect pilot control line from the main pressure relief valve and plug them
- • Adjust max. engine rpm
- • Loosen counter nut (25) and turn pressure setting screw (24) clockwise until stop. Tighten counter nut (25).
- • Loosen counter nut (19) and set pressure setting screw (16) to 250 bar (pressure stage 2) by simultaneously operating the slew function. Tighten counter nut (19). Re-check pressure.
- • Screwing in: Pressure increase
Screwing out: Pressure decrease
- • Operate slew function again until stop and set main pressure to (100 bar - TC75 / TW85,110 (HR 32/ HML32,42)) and (150 bar - TC125 (HR42)) by turning the setting screw (24) counter-clockwise. To do this, loosen counter nut (25) first, retighten afterwards. Re-check pressure setting.
- • Re-connect the pilot control line

	Typ/Model/Type TC75, TC125 TW85, TW110	Datum/Edition/Date 04.2010
	Benennung/Description/Dénomination Setting instructions 2-stage relief	Blatt/Page/Feuille 5.400.01

Skl 230 Service Manual

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Skf 230 Service Manual:

Chilton's Import Auto Service Manual, 2000 Contains general information for technicians on the specifications MIL resetting and DTC retrieval accessory drive belts timing belts brakes oxygen sensors electric cooling fans and heater cores of twenty one types of import cars *Motor Auto Repair Manual*, 1994 **Autocar**, 2002 **Mercedes SLK R170** Bernd S. Köhling, 2025-08-24 Der SLK R170 war mehr als ein Auto er war ein Statement Dieses 200 seitige Standardwerk beleuchtet alle Modelle vom Vierzylinder bis zum AMG zeigt seltene Sonder und Tuningvarianten und bietet eine praxisnahe Kaufberatung inkl FIN und Datenkarten Erklärung Ein Muss für Roadster Fans Youngtimer Liebhaber und Sammler

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Pathmanathan, Thillainathan "Path". Pathmanathan, 2021 A unique book dedicated to the Murciélago Lamborghini's iconic flagship with its V12 Bizzarrini engine spaceframe chassis and scissor doors This was the last car to use the classic Bizzarrini engine **Two Summers** Robert Ackerson, 2022 Explores the Mercedes Benz W 196 R's historic roots development and races Also its triumphs struggles and disappointments as well as the spirited challenges from Maserati Ferrari Gordini and Lancia Accompanying the text are hundreds of photos sourced from the legendary Daimler Archives

Rootes Cars of the 1950s, 1960s and 1970s - Hillman, Humber, Singer, Sunbeam and Talbot David Rowe, The only full colour comprehensive guide to all Hillman Humber Sunbeam Singer Talbot cars and vans from 1950 until the end of production in the 1970s With model by model descriptions and detailed technical information this is an invaluable Rootes resource *The Complete Car Cost Guide 2001* Inc Intellichoice, IntelliChoice, Incorporated, 2001-03

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