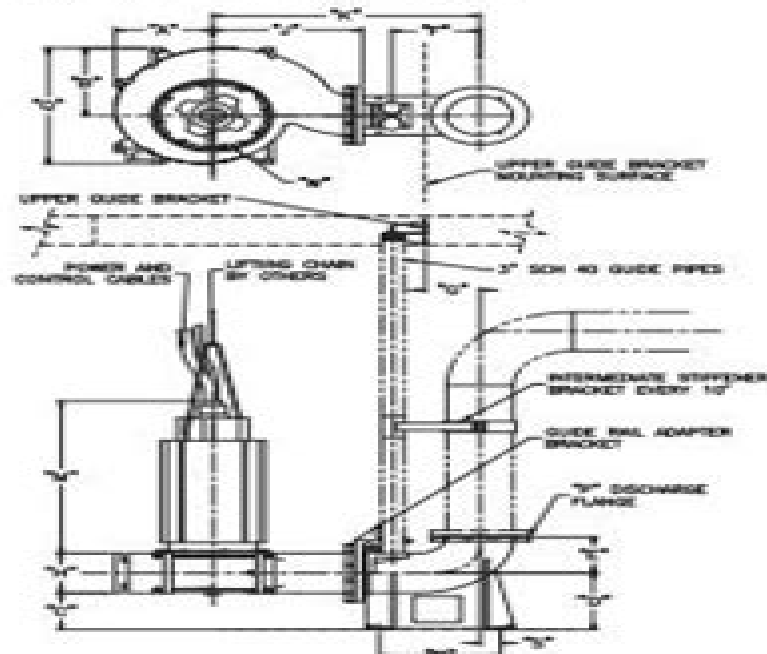




## 8" - 12" E-Series Submersible Chopper Pumps

### Materials of Construction:

Impeller / Upper Cutter /	
External Cutter:	Cast alloy steel, heat treated to minimum Rockwell C 60.
Cutter Bar / Back Wear Plate:	Plate steel, heat treated to minimum Rockwell C 60.
Casing/Back Pull-Out Plate/	
Guide Bracket/Elbow:	Ductile cast iron.
Mechanical Seal:	Stainless steel, with silicon carbide (or tungsten carbide) faces.
Discharge Flange:	125 lb. ANSI rated.
Paint:	Epoxy.



DRAWINGS AND DIMENSIONS SUBJECT TO CHANGE WITHOUT NOTICE. DO NOT USE FOR CONSTRUCTION PURPOSES. CONTACT VAUGHAN FOR CERTIFIED CONSTRUCTION PRINTS.

MODEL	A	B	C	D	E	F	G
SE8N	11 <sup>11</sup> / <sub>16</sub>	13 <sup>11</sup> / <sub>16</sub>	8 <sup>1</sup> / <sub>2</sub>	12 <sup>1</sup> / <sub>2</sub>	10 <sup>1</sup> / <sub>2</sub>	12 <sup>1</sup> / <sub>16</sub>	6 <sup>1</sup> / <sub>2</sub>
SE8P	11 <sup>5</sup> / <sub>16</sub>	12 <sup>5</sup> / <sub>16</sub>	8 <sup>1</sup> / <sub>2</sub>	13 <sup>1</sup> / <sub>2</sub>	10 <sup>1</sup> / <sub>2</sub>	12 <sup>1</sup> / <sub>16</sub>	6 <sup>1</sup> / <sub>2</sub>
SE10R	15 <sup>11</sup> / <sub>16</sub>	18 <sup>11</sup> / <sub>16</sub>	10 <sup>1</sup> / <sub>2</sub>	15 <sup>1</sup> / <sub>2</sub>	10 <sup>1</sup> / <sub>2</sub>	14 <sup>1</sup> / <sub>2</sub>	8 <sup>1</sup> / <sub>2</sub>
SE12U	18 <sup>1</sup> / <sub>2</sub>	21 <sup>1</sup> / <sub>2</sub>	12 <sup>1</sup> / <sub>2</sub>	15 <sup>1</sup> / <sub>2</sub>	12 <sup>1</sup> / <sub>16</sub>	17 <sup>1</sup> / <sub>2</sub>	12 <sup>1</sup> / <sub>2</sub>
* Need great pad							
MODEL	H	J	K	P	Q	R	S
SE8N	9 <sup>1</sup> / <sub>2</sub>	19 <sup>11</sup> / <sub>16</sub>	36 <sup>1</sup> / <sub>2</sub>	8	23 <sup>1</sup> / <sub>2</sub>	11	3 <sup>1</sup> / <sub>2</sub>
SE8P	9 <sup>1</sup> / <sub>2</sub>	20 <sup>1</sup> / <sub>2</sub>	37 <sup>1</sup> / <sub>2</sub>	8	22 <sup>1</sup> / <sub>2</sub>	11	3 <sup>1</sup> / <sub>2</sub>
SE10R	10 <sup>1</sup> / <sub>2</sub>	24 <sup>1</sup> / <sub>2</sub>	43 <sup>1</sup> / <sub>2</sub>	10	31 <sup>1</sup> / <sub>2</sub>	19 <sup>1</sup> / <sub>2</sub>	3 <sup>1</sup> / <sub>2</sub>
SE12U	12 <sup>1</sup> / <sub>2</sub>	28 <sup>1</sup> / <sub>2</sub>	53 <sup>1</sup> / <sub>2</sub>	12	37 <sup>1</sup> / <sub>2</sub>	25 <sup>1</sup> / <sub>2</sub>	7 <sup>1</sup> / <sub>2</sub>

### 15 MINUTE IN-AIR FRAME SIZES ONLY

HP	RPM	FRAME	FITS PUMP MODEL	M	W
10-15	870	250TY	8N	35 <sup>1</sup> / <sub>2</sub>	17
20-40	870	320TY	8N / 10R	38	18 <sup>1</sup> / <sub>2</sub>
50-125	870	360TY	8N / 10R / 12U	43 <sup>1</sup> / <sub>2</sub>	20 <sup>1</sup> / <sub>2</sub>
75-125	1170				
150 UP	870	440TY	10R / 12U	48	28 <sup>1</sup> / <sub>2</sub>
150 UP	1170				

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Phone: 360-249-4042, FAX: 360-249-6155

E-mail: info@chopperpumps.com

CURRENT U.S. PATENTS: Nos. 7,125,221;  
5,400,482; 5,400,483; 5,455,580; 5,256,032;  
5,076,757; 4,840,284; 4,840,479.

CURRENT FOREIGN PATENTS: Nos. 2 371  
824; 2 188 138; 1,293,961; 278224-0 774 045.

OTHER PATENTS PENDING.

# Vaughan Chopper Pump Service Manual

**Jianjun Gao**



## **Vaughan Chopper Pump Service Manual:**

*Meat & Poultry* ,1992      **Public Works Manual** ,1985      SERI/TR- ,1979      **Pulp & Paper** ,1988      *Water Environment & Technology* ,2005      **SMUD Community Renewable Energy Deployment** Elaine Sison-Lebrilla,Valentine Tiangco,Marco Lemes,Kathleen Ave,Sacramento Municipal Utility District (Calif.),2017      **Dairy Co-digestion Using an Anaerobic Digester** John Brenan,Chris Pierce,Robert F. Hickey,Organic Solution Management,2014      **Waste Management International** ,1994      *MacRae's Blue Book* ,1990      **Wastewater Technology Buyers' Guide** ,1995      **Scientific American** ,1905 Monthly magazine devoted to topics of general scientific interest      Progressive Farmer ,1974      **American Export Register** ,1980      *The Prairie Farmer* ,1955      **Farmers and Consumers Market Bulletin** ,2008      Operation and Maintenance Manual for Hand Pumps Fred Cammack,1999      Operation and Maintenance Manual for Submersible Well Pump Harry Kringler,1984      Installation, operation and maintenance manual with parts list : G.R. Gorman-Rupp pumps G.R. Gorman-Rupp pumps,1981 This manual is designed to help the user to achieve the best performance and longest life from the pumps      **Service Manual, MP Pumps** MP Pumps, Inc,1962      **Service Manual No. 1** Fort Wayne Engineering & Manufacturing Co,1922

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