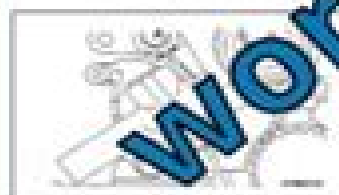
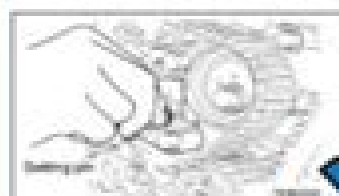
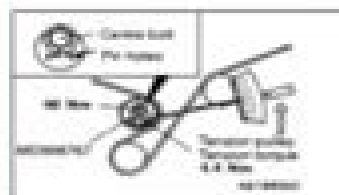
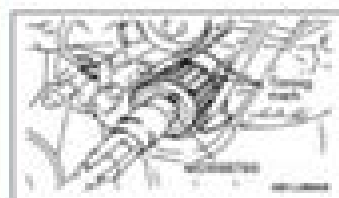
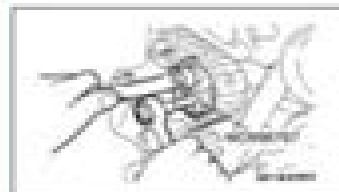


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4. Use special tool to push the tensioner pulley into the timing belt, and then temporarily tighten the centre bolt.

5. Use special tool to turn the crankshaft 1/4 turn counterclockwise and then turn it again clockwise until the timing marks are aligned.

6. Loosen the centre bolt of the tensioner pulley. Use special tool and a torque wrench to apply the standard torque to the timing belt as shown in the illustration. Tighten the centre bolt to the specified torque.

Standard value: 6.5 Nm

•Timing belt tension torque

## Caution

When tightening the centre bolt, be careful that the tensioner pulley does not rotate on the bolt.

7. Remove the auto-tensioner pushrod inserted into the auto-tensioner.
8. Turn the crankshaft 1/4 turn clockwise to align the timing marks.

Wait for at least five minutes, and then check that the auto-tensioner pushrod extends within the standard value.

Standard value (AP): 5.5 - 5.8 mm

10. If no, repeat the operation in steps (5) to (8) above.
11. Check again that the timing marks of each sprocket are aligned.

## REMOVAL AND INSTALLATION

**Pre-rework Operation**

- Timing Belt and Tensioner Pulley Removal (Refer to 7100-10)
- Timing Belt Removal (Refer to 7100-20)
- Timing Belt Installation (Refer to 7100-30)
- Timing Belt Tensioning (Refer to 7100-40)

**Post-rework Operation**

- Timing Belt and Tensioner Pulley Removal (Refer to 7100-10)
- Timing Belt Removal (Refer to 7100-20)
- Timing Belt Installation (Refer to 7100-30)
- Timing Belt Tensioning (Refer to 7100-40)



Standard:  
3M ATF Part No. 8880 or equivalent

## Removal steps

1. Engine coolant temperature switch connector (for A/C)
2. Engine coolant temperature gauge and sensor connector
3. Glow plug terminal
4. Radiator upper hose
5. Fuel injection pipe
6. Heater hose or water to-pass hose connection

7. Fuel hose connection
8. Spark cable connection
9. Rocker cover
10. Semi-circular gasket
11. Power steering oil pump assembly
12. Power steering oil pump bracket
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14. Piston pin
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# Shogun Sports Repair Brakes Manual

**J Ma**



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