

Document Title: Engine description	Function Group: 200	Information Type: Service Information	Date: 2014/3/13
Profile: BHL, BL718 (GB)			

Engine, description

The engine is a four-cylinder, four-stroke, in-line diesel engine with direct injection, exhaust turbocharger, liquid cooling and internal, unregulated exhaust gas recirculation (EGR).

To comply with exhaust gas limit values, the turbocharger is equipped with **unregulated, internal exhaust gas recirculation (IEGR)**, which returns the exhaust gas within the cylinder head to the combustion air. The oxygen content of this exhaust is low. A lower oxygen content reduces the temperature spike during combustion and thereby reduces nitrogen oxide (NO_x).

The camshaft has an extra cam - the trailing cam. This causes the inlet valve to briefly open during the exhaust stroke so that exhaust gas also enters the engine intake system. In the subsequent induction stroke, this exhaust is sucked back in. There is no regulation of exhaust gas quantity.

Unsupervised clustering algorithms

The engine data plate specifies model, engine number and power data. The engine number is also stamped into the crankcase. Model and engine number must be specified when ordering spare parts. The direction of rotation is found on the flywheel, anticlockwise. Firing order: 1-3-4-2 (cylinder no. 1 on the flywheel side).

IMPORTANT! Adjustments to the regulator may only be performed by trained staff in an authorized central repair workshop.

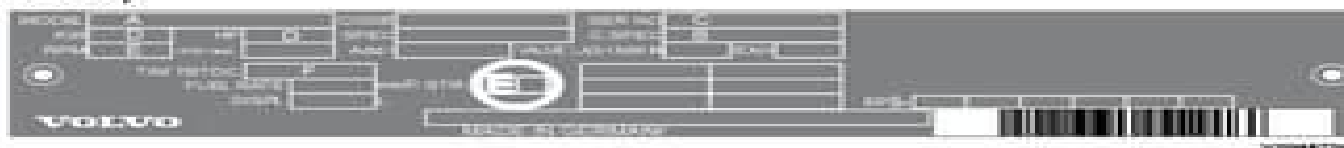


Figure 1.
Engine data plate

- A. Engine type
- B. Spare part number
- C. Engine number
- D. Capacity
- E. Rated speed
- F. Timing settings

Components, servicing times

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