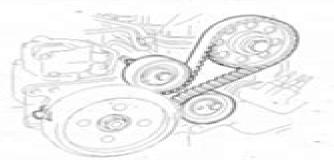
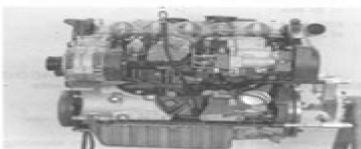
ACD12





Check and adjust

Stacken off blocking screw so that the pump pulley can move freely.

Turn the crankshaft 2 revolutions so that exact top dead center (TDC) is obtained.

Check dial gauge reading. .

If the dial gauge displays a value other than: 0.25 - 0.30 mm a new adjustment should be carried out.

Stacken off the camshaft pulley mounting screw slightly and adjust the measured value by using the counterhold \$99.5544 turn the camshaft pulley until the correct value is obtained and then secure the camshaft pulley. Check the setting by turning the crankshaft 2 revolutions in the direction of engine rotation as above. Repeat until the correct reading is obtained.

Slacken off pump securing screw so that the shim can be installed.

Install the shim and tighten to 12.5 Nm.
Tighten the camshaft pulley screw to 160 Nm.
Recheck the belt tension and adjust if necessary.
Tighten the screw to 20 Nm.
Remove dial gauge and adapter.

Install sealing plug and tighten to 20 Nm.

ACDIS

Installing pump side components

Smartwill:

- dip stick with pipe and new O-ring, screw and washer. Tighten to 20 Nm.
- Coolant pipe. Do not install nut yet on fuel injection pump. Tighten screw to 20 Nm.
- Engine mounting. Tighten screws to 45 Nm.

Notet The long screw topmost.

- engine speed (RPM) sensor. Tighten screw to 10 Nm.
- Position connector in bracket on engine mounting with coding downwards.
- generator (GEN). Tighten screws to 25 Nm.
- oil pressure sensor. Tighten to 25 Nm.
- brackets for engine cover at fuel injection pump.
 Tighten to 22 Nm.
- nut at coolant pipe. Tighten to 10 Nm.
- pump belt cover.

Volvo D5252t Workshop Manual

Guillaume Favre

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with me sure we	would love to meet him they replied	
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